



Mixed DC I/O Module
HE350DIQ811
(16 Input Channels)
12/24 Vdc In, Positive/Negative Logic
(16 Output Channels)
24Vdc Out, Negative Logic

SmartStix

For electronic information, see www.SmartStix.com.

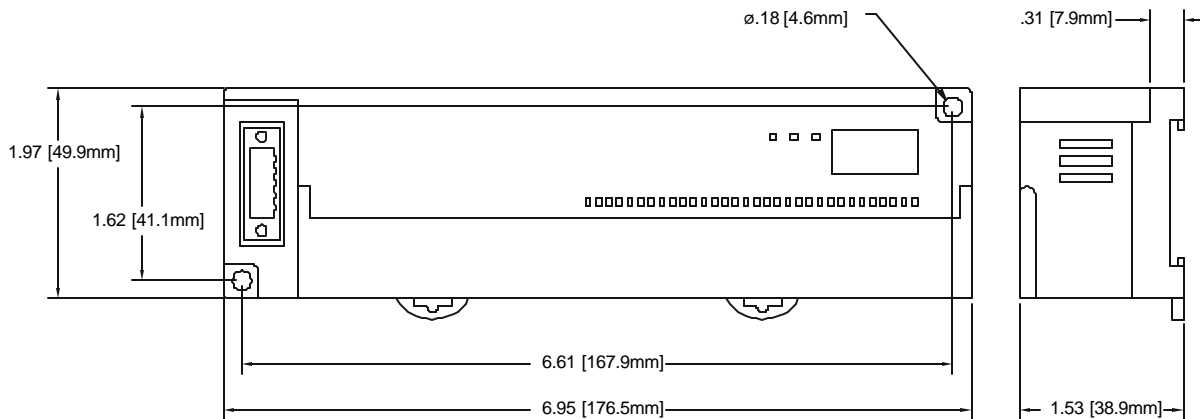
This product has a Programming Reference (SUP0552).

1 SPECIFICATIONS

IN			
Number of input points	16	OFF to ON Response	0 - 3ms. or less
Rated Input Current	7mA	ON to OFF Response	0 - 3ms. or less
ON Voltage Level	19VDC or more	Common Terminal	16 points / COM
OFF Voltage Level	6VDC or less	Operating Indicator	LED turns on during ON state of input
Input Characteristics	Bidirectional	External Connections	Terminal block connector (M3 x 6 screws)
Isolation Method	Photo Coupler		
OUT			
Number of output points	16	External Power Supply	Voltage
Commons per Module	1		Current
Operating Voltage	24VDC	OFF to ON Response	24VDC ± 10%(ripple voltage: 4Vp-p or less)
Rated Load Voltage	24VDC	ON to OFF Response	30mA (TYP, All points ON)
Maximum Load Current per channel	0.1A Max. per output 2A per common	Output Type	2ms.
OFF Leakage Current	0.1mA or less	Common Method	Sinking
Maximum Inrush Current per channel	0.4A, 10ms.	Operating Indicator	16 points / COM
		External connections	LED turns on during ON state of output
Maximum Voltage Drop during ON circuit	1.5VDC(0.5A)	Isolation methods	Terminal block connector (M3 x 6 screws)
GENERAL			
Storage Temperature	-25° to 70° C	Altitude for use	Photo Coupler
Operating Temperature	0° to 55° C	Pollution degree	Up to 2,000m
Atmosphere	Free from corrosive gases and excessive dust	Internal power Consumption (mA)	2 or lower
Cooling method	Self-cooling	Weight	350
Operating and Storage Humidity	5 to 95% Non-condensing		8.3 oz. (236 g)

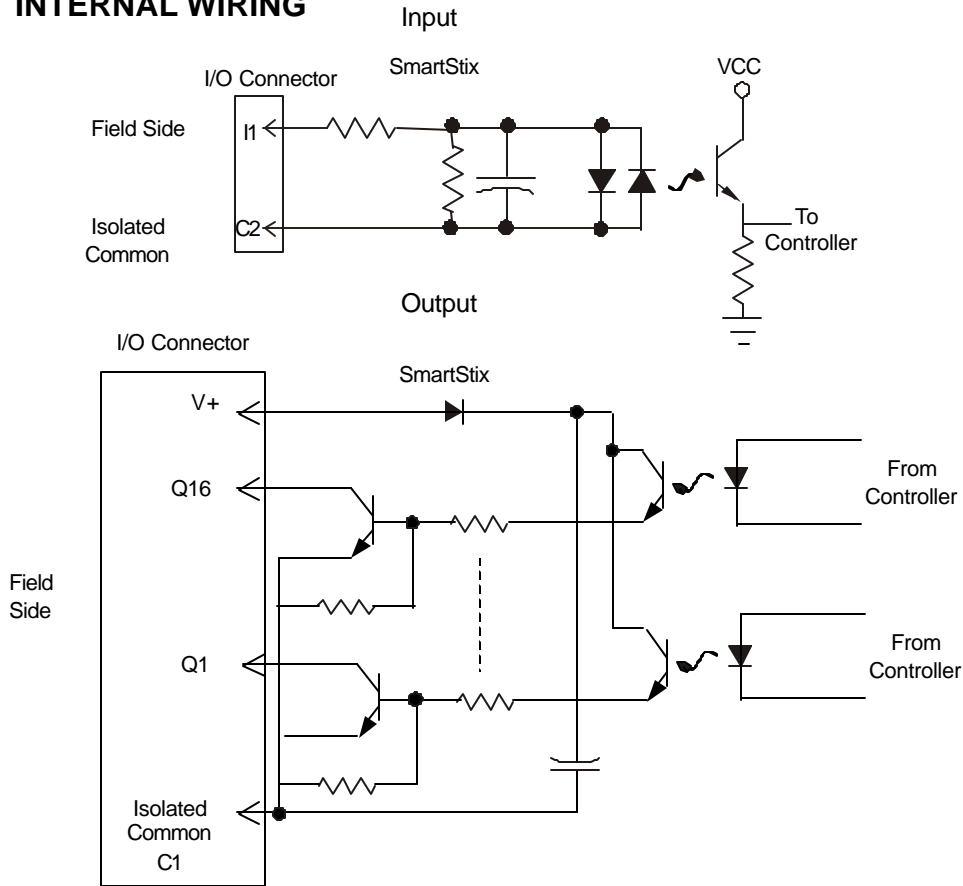
Vibration				
Occasional Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.075 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	9.8 m/s ² {1G}	-		
Continuous Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.035 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	4.9 m/s ² {0.5G}	-		
Shocks				
Maximum shock acceleration		147 m/s ² {15G}		
Duration Time		11 ms.		
Pulse Wave		Half sine wave pulse (3 times in each of X, Y, Z directions)		
Noise Immunity				
Square wave impulse noise		AC: ± 1,500VDC DC: ± 900VDC		
Electrostatic Discharge		Voltage: 4kV (contact discharge)		
Radiated electromagnetic field		27 – 500MHz, 10V/m		
Fast Transient Burst Noise	Severity level	All power modules	Digital I/Os (Ue ≥ 24V)	Digital I/Os (Ue < 24 V) Analog I/Os Communication I/Os
	Voltage	2 kV	1 kV	0.25 kV

2 DIMENSIONS



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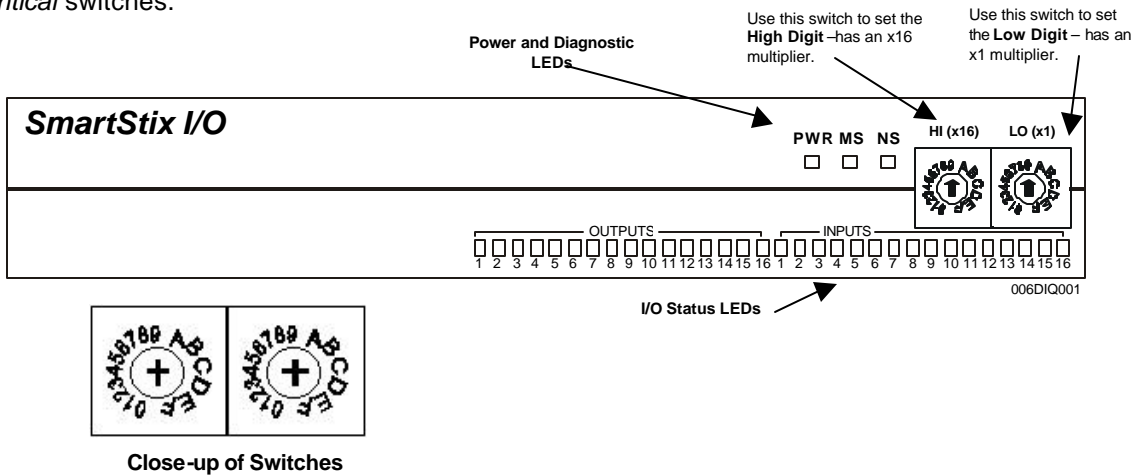
4 INTERNAL WIRING



5 SETTING ID SWITCHES

Setting Slave Addresses:

Modbus Slave Addresses are set using the hexadecimal number system from 01 to F7. The decimal equivalent is 1 to 247. Refer to the conversion table in this, which shows the decimal equivalent of hexadecimal numbers. Set a unique address by inserting a small Phillips screwdriver into the two *identical* switches.



Decimal (Dec) to Hexadecimal (Hex) Conversion																
Dec	Hex		Dec	Hex		Dec	Hex		Dec	Hex	Dec	Hex		Dec	Hex	
	HI	LO		HI	LO		HI	LO				HI	LO		HI	LO
			54	3	6	108	6	C	162	A	2	216	D	8		
1	0	1	55	3	7	109	6	D	163	A	3	217	D	9		
2	0	2	56	3	8	110	6	E	164	A	4	218	D	A		
3	0	3	57	3	9	111	6	F	165	A	5	219	D	B		
4	0	4	58	3	A	112	7	0	166	A	6	220	D	C		
5	0	5	59	3	B	113	7	1	167	A	7	221	D	D		
6	0	6	60	3	C	114	7	2	168	A	8	222	D	E		
7	0	7	61	3	D	115	7	3	169	A	9	223	D	F		
8	0	8	62	3	E	116	7	4	170	A	A	224	E	0		
9	0	9	63	3	F	117	7	5	171	A	B	225	E	1		
10	0	A	64	4	0	118	7	6	172	A	C	226	E	2		
11	0	B	65	4	1	119	7	7	173	A	D	227	E	3		
12	0	C	66	4	2	120	7	8	174	A	E	228	E	4		
13	0	D	67	4	3	121	7	9	175	A	F	229	E	5		
14	0	E	68	4	4	122	7	A	176	B	0	230	E	6		
15	0	F	69	4	5	123	7	B	177	B	1	231	E	7		
16	1	0	70	4	6	124	7	C	178	B	2	232	E	8		
17	1	1	71	4	7	125	7	D	179	B	3	233	E	9		
18	1	2	72	4	8	126	7	E	180	B	4	234	E	A		
19	1	3	73	4	9	127	7	F	181	B	5	235	E	B		
20	1	4	74	4	A	128	8	0	182	B	6	236	E	C		
21	1	5	75	4	B	129	8	1	183	B	7	237	E	D		
22	1	6	76	4	C	130	8	2	184	B	8	238	E	E		
23	1	7	77	4	D	131	8	3	185	B	9	239	E	F		
24	1	8	78	4	E	132	8	4	186	B	A	240	F	0		
25	1	9	79	4	F	133	8	5	187	B	B	241	F	1		
26	1	A	80	5	0	134	8	6	188	B	C	242	F	2		
27	1	B	81	5	1	135	8	7	189	B	D	243	F	3		
28	1	C	82	5	2	136	8	8	190	B	E	244	F	4		
29	1	D	83	5	3	137	8	9	191	B	F	245	F	5		
30	1	E	84	5	4	138	8	A	192	C	0	246	F	6		
31	1	F	85	5	5	139	8	B	193	C	1	247	F	7		
32	2	0	86	5	6	140	8	C	194	C	2					
33	2	1	87	5	7	141	8	D	195	C	3					
34	2	2	88	5	8	142	8	E	196	C	4					
35	2	3	89	5	9	143	8	F	197	C	5					
36	2	4	90	5	A	144	9	0	198	C	6					
37	2	5	91	5	B	145	9	1	199	C	7					
38	2	6	92	5	C	146	9	2	200	C	8					
39	2	7	93	5	D	147	9	3	201	C	9					
40	2	8	94	5	E	148	9	4	202	C	A					
41	2	9	95	5	F	149	9	5	203	C	B					
42	2	A	96	6	0	150	9	6	204	C	C					
43	2	B	97	6	1	151	9	7	205	C	D					
44	2	C	98	6	2	152	9	8	206	C	E					
45	2	D	99	6	3	153	9	9	207	C	F					
46	2	E	100	6	4	154	9	A	208	D	0					
47	2	F	101	6	5	155	9	B	209	D	1					
48	3	0	102	6	6	156	9	C	210	D	2					
49	3	1	103	6	7	157	9	D	211	D	3					
50	3	2	104	6	8	158	9	E	212	D	4					
51	3	3	105	6	9	159	9	F	213	D	5					
52	3	4	106	6	A	160	A	0	214	D	6					
53	3	5	107	6	B	161	A	1	215	D	7					

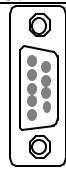
6 LEDS

Communication LED	Status
PWR	Displays the status of power
TX	Displays the status of sending of Comm. module
RX	Displays the status of receiving of Comm. module

7 NETWORK CABLE

a. Network Cable (RS-485)

MASTER Unit	Connection	SMART I/O Snet	
TX+	↔	3	RX-
TX-	↔	4	RX+
GND	↔	5	GND
RX+	↔	8	TX-
RX-	↔	9	TX+



b. Modbus Support

Modbus ASCII Support	No
RTU Binary Support	Yes
Baud Rates	2400, 4800, 9600, 19.2K, 38.4K
Parity, Data Bits, Stop Bits	N, 8, 1
Handshaking	None
Modbus Commands Supported	3,4, 6,16
Modbus Offset	0

8 INSTALLATION / SAFETY

- All applicable codes and standards need to be followed in the installation of this product.
- For I/O wiring (discrete), use the following wire type or equivalent: Belden 9918, 18 AWG or larger.



Warning: Consult user documentation.



Warning: Electrical Shock Hazard.

9 TECHNICAL ASSISTANCE

For assistance, contact Technical Support at the following locations:

North America:
 (317) 916-4274
www.heapg.com.

Europe:
 (+) 353-21-4321-266
www.horner-apg.com.