



Relay Output Module
HE350DQM602
16 Relay Outputs
2 Amp Maximum

SmartStix

For electronic information, see www.SmartStix.com.
 This product has a Programming Reference (SUP0552).

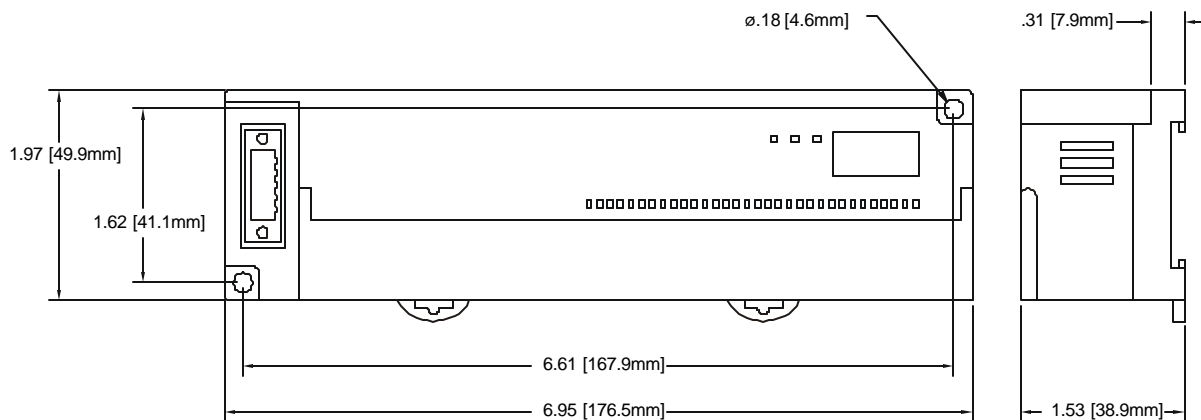
1 SPECIFICATIONS

Relay Outputs			
Number of output points	16	Maximum Load Current (resistive)	2.0A per channel 5.0A per common
Commons per Module	2	OFF to ON Response	10ms. Max.
Rated Load Voltage	24VDC, 220VAC	ON to OFF Response	12ms. Max.
Minimum load voltage / current	5VDC / 1mA	Output Type	N.O.
Minimum load voltage / Maximum switching frequency	250VAC, 110VDC, 1200 times / hour	Common Method	8 points / COM
		Operating Indicator	LED turns on at ON state of output
		External Connections	Terminal block connector (M3 x 6 screws)
General			
Storage Temperature	-25° to 70° C	Pollution degree	2 or lower
Operating Temperature	0° to 55° C	Internal power Consumption (mA)	550mA
Atmosphere	Free from corrosive gases and excessive dust	Cooling method	Self-cooling
Operating and Storage Humidity	5 to 95% Non-condensing	Weight	9.8oz. (280 g)

MAN0539-02

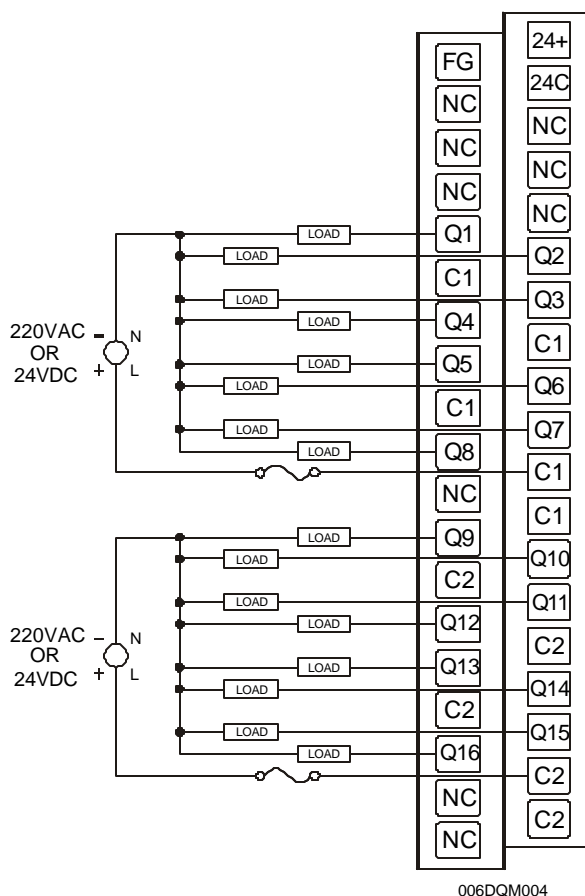
Vibration				
Occasional Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.075 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	9.8 m/s ² {1G}	-		
Continuous Vibration				
Frequency	Acceleration	Amplitude	Sweep Count	
10 ≤ f < 57 Hz	-	0.035 mm	10 times in each direction for X,Y,Z	
57 ≤ f ≤ 150 Hz	4.9 m/s ² {0.5G}	-		
Shocks				
Maximum shock acceleration		147 m/s ² {15G}		
Duration Time		11 ms.		
Pulse Wave		Half sine wave pulse (3 times in each of X, Y, Z directions)		
Noise Immunity				
Square wave impulse noise		AC: ± 1,500VDC DC: ± 900VDC		
Electrostatic Discharge		Voltage: 4kV (contact discharge)		
Radiated electromagnetic field		27 – 500MHz, 10V/m		
Fast Transient Burst Noise	Severity level	All power modules	Digital I/Os (Ue ≥ 24V)	Digital I/Os (Ue < 24 V) Analog I/Os Communication I/Os
	Voltage	2 kV	1 kV	0.25 kV

2 DIMENSIONS



006ACC002

3 WIRING



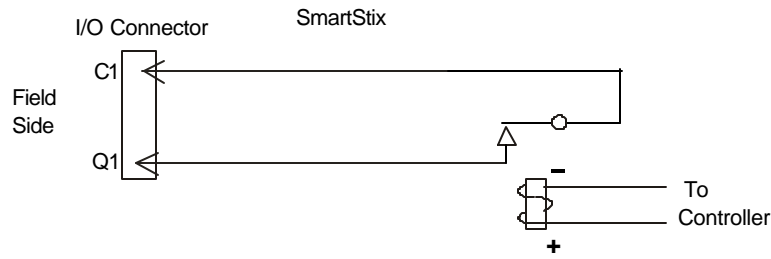
Pin	Signal DQM602
24+	+24V Power Supply
24C	Power Supply Return
FG	Frame Ground
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
NC	No Connection
Q1	Output 1
Q2	Output 2
C1	Common 1
Q3	Output 3
Q4	Output 4
C1	Common 1
Q5	Output 5
Q6	Output 6
C1	Common 1
Q7	Output 7
Q8	Output 8
C1	Common 1
NC	No Connection
C1	Common 1
Q9	Output 9
Q10	Output 10
C2	Common 2
Q11	Output 11
Q12	Output 12
C2	Common 2
Q13	Output 13
Q14	Output 14
C2	Common 3
Q15	Output 15
Q16	Output 16
C2	Common 2
NC	No Connection
C2	Common 2
NC	No Connection

Warning: To protect the module and associated wiring from load faults, use external fuse (5 A) as shown.

Warning: Connecting high voltage to any I/O pin may cause high voltage to appear at other I/O pins.

Warning: Wiring the line side of the AC source to loads connected to outputs 0 through 15 and the neutral side of the AC source to the output common(s) would create a Negative Logic condition, which may be considered an unsafe practice.

4 INTERNAL WIRING



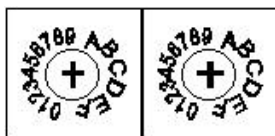
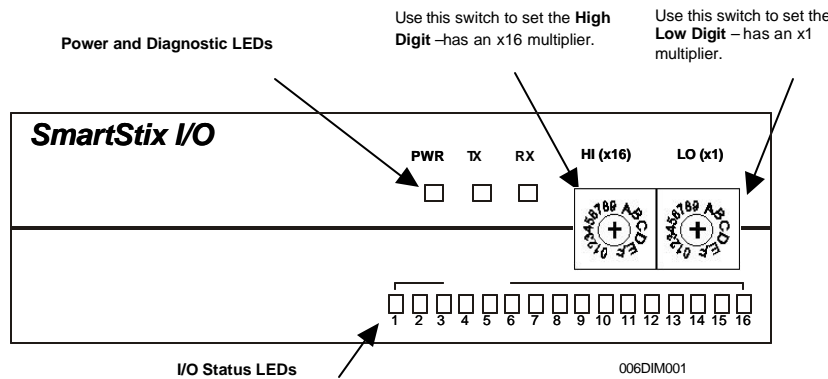
Specification for transient voltage suppressors (transorbs) used on output circuitry is 400VDC, bi-directional 400 watts.

Electro-mechanical relays comply with IEC1131-2.

5 SWITCHES

Setting Slave Addresses:

Modbus Slave Addresses are set using the hexadecimal number system from 01 to F7. The decimal equivalent is 1 to 247. Refer to the conversion table in this, which shows the decimal equivalent of hexadecimal numbers. Set a unique address by inserting a small Phillips screwdriver into the two identical switches.



Close-up of Switches

Decimal (Dec) to Hexadecimal (Hex) Conversion														
Dec	Hex		Dec	Hex		Dec	Hex		Dec	Hex		Dec	Hex	
	HI	LO		HI	LO		HI	LO		HI	LO		HI	LO
			54	3	6	108	6	C	162	A	2	216	D	8
1	0	1	55	3	7	109	6	D	163	A	3	217	D	9
2	0	2	56	3	8	110	6	E	164	A	4	218	D	A
3	0	3	57	3	9	111	6	F	165	A	5	219	D	B
4	0	4	58	3	A	112	7	0	166	A	6	220	D	C
5	0	5	59	3	B	113	7	1	167	A	7	221	D	D
6	0	6	60	3	C	114	7	2	168	A	8	222	D	E
7	0	7	61	3	D	115	7	3	169	A	9	223	D	F
8	0	8	62	3	E	116	7	4	170	A	A	224	E	0
9	0	9	63	3	F	117	7	5	171	A	B	225	E	1
10	0	A	64	4	0	118	7	6	172	A	C	226	E	2
11	0	B	65	4	1	119	7	7	173	A	D	227	E	3
12	0	C	66	4	2	120	7	8	174	A	E	228	E	4
13	0	D	67	4	3	121	7	9	175	A	F	229	E	5
14	0	E	68	4	4	122	7	A	176	B	0	230	E	6
15	0	F	69	4	5	123	7	B	177	B	1	231	E	7
16	1	0	70	4	6	124	7	C	178	B	2	232	E	8
17	1	1	71	4	7	125	7	D	179	B	3	233	E	9
18	1	2	72	4	8	126	7	E	180	B	4	234	E	A
19	1	3	73	4	9	127	7	F	181	B	5	235	E	B
20	1	4	74	4	A	128	8	0	182	B	6	236	E	C
21	1	5	75	4	B	129	8	1	183	B	7	237	E	D
22	1	6	76	4	C	130	8	2	184	B	8	238	E	E
23	1	7	77	4	D	131	8	3	185	B	9	239	E	F
24	1	8	78	4	E	132	8	4	186	B	A	240	F	0
25	1	9	79	4	F	133	8	5	187	B	B	241	F	1
26	1	A	80	5	0	134	8	6	188	B	C	242	F	2
27	1	B	81	5	1	135	8	7	189	B	D	243	F	3
28	1	C	82	5	2	136	8	8	190	B	E	244	F	4
29	1	D	83	5	3	137	8	9	191	B	F	245	F	5
30	1	E	84	5	4	138	8	A	192	C	0	246	F	6
31	1	F	85	5	5	139	8	B	193	C	1	247	F	7
32	2	0	86	5	6	140	8	C	194	C	2			
33	2	1	87	5	7	141	8	D	195	C	3			
34	2	2	88	5	8	142	8	E	196	C	4			
35	2	3	89	5	9	143	8	F	197	C	5			
36	2	4	90	5	A	144	9	0	198	C	6			
37	2	5	91	5	B	145	9	1	199	C	7			
38	2	6	92	5	C	146	9	2	200	C	8			
39	2	7	93	5	D	147	9	3	201	C	9			
40	2	8	94	5	E	148	9	4	202	C	A			
41	2	9	95	5	F	149	9	5	203	C	B			
42	2	A	96	6	0	150	9	6	204	C	C			
43	2	B	97	6	1	151	9	7	205	C	D			
44	2	C	98	6	2	152	9	8	206	C	E			
45	2	D	99	6	3	153	9	9	207	C	F			
46	2	E	100	6	4	154	9	A	208	D	0			
47	2	F	101	6	5	155	9	B	209	D	1			
48	3	0	102	6	6	156	9	C	210	D	2			
49	3	1	103	6	7	157	9	D	211	D	3			
50	3	2	104	6	8	158	9	E	212	D	4			
51	3	3	105	6	9	159	9	F	213	D	5			
52	3	4	106	6	A	160	A	0	214	D	6			
53	3	5	107	6	B	161	A	1	215	D	7			

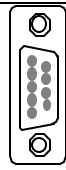
6 LEDS

Communication LED	Status
PWR	Displays the status of power
TX	Displays the status of sending of Comm. module
RX	Displays the status of receiving of Comm. module

7 NETWORK CABLE

a. Network Cable (RS -485)

MASTER Unit	Connection	SMART I/O Snet	
TX+	↔	3	RX-
TX-	↔	4	RX+
GND	↔	5	GND
RX+	↔	8	TX-
RX-	↔	9	TX+



b. Modbus Support

Modbus ASCII Support	No
RTU Binary Support	Yes
Baud Rates	2400, 4800, 9600, 19.2K, 38.4K
Parity, Data Bits, Stop Bits	N, 8, 1
Handshaking	None
Modbus Commands Supported	3,4, 6,16
Modbus Offset	0

8 INSTALLATION / SAFETY

- All applicable codes and standards need to be followed in the installation of this product.
- For I/O wiring (discrete), use the following wire type or equivalent: Belden 9918, 18 AWG or larger.



Warning: Consult user documentation.



Warning: Electrical Shock Hazard.

9 TECHNICAL ASSISTANCE

For assistance, contact Technical Support at the following locations:

North America:

(317) 916-4274

www.heapg.com

Europe:

(+) 353-21-4321-266

www.horner-apg.com