



24VDC Input Module
HE350DIM710
Positive / Negative Logic
32 Channels In

SmartStix

For electronic information, see www.SmartStix.com.

This product has a Programming Reference (SUP0552).

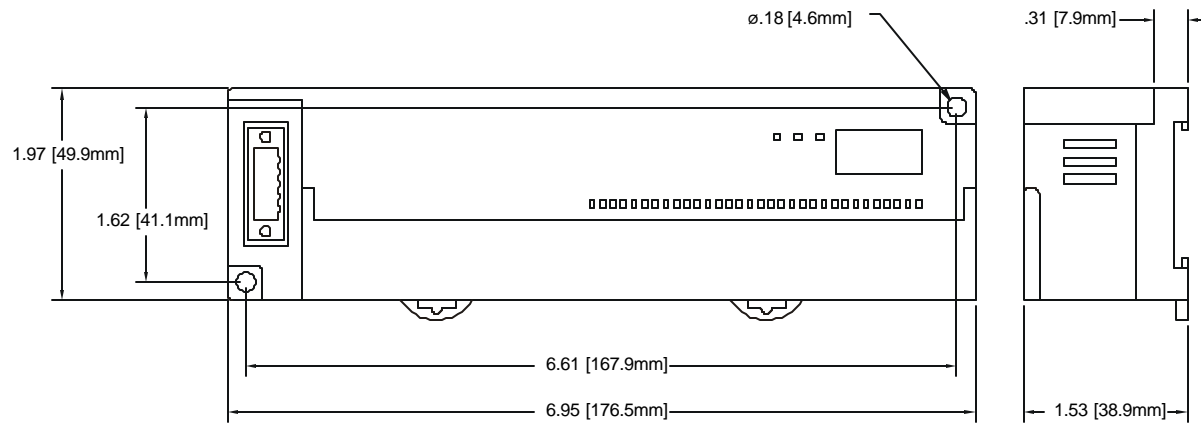
1 SPECIFICATIONS

INPUTS			
Number of input points	32	OFF to ON Response	0 - 3ms. or less
Rated Input Current	7mA	ON to OFF Response	0 - 3ms. or less
ON Voltage Level	19VDC or more	Common Terminal	16 points / COM
OFF Voltage Level	6VDC or less	Operating Indicator	LED turns on during ON state of input
Input Characteristics	Bidirectional	External Connections	Terminal block connector (M3 x 6 screws)
Isolation Method	Photo Coupler		
General			
Storage Temperature	-25° to 70° C	Pollution degree	2 or lower
Operating Temperature	0° to 55° C	Internal power Consumption (mA)	300
Atmosphere	Free from corrosive gases and excessive dust	Cooling method	Self-cooling
Operating and Storage Humidity	5 to 95% Non-condensing	Weight	8.2oz. (235 g)
Vibration			
Occasional Vibration			
Frequency	Acceleration	Amplitude	Sweep Count
10 ≤ f < 57 Hz	-	0.075 mm	10 times in each direction for X,Y,Z
57 ≤ f ≤ 150 Hz	9.8 m/s ² {1G}	-	
Continuous Vibration			
Frequency	Acceleration	Amplitude	Sweep Count
10 ≤ f < 57 Hz	-	0.035 mm	10 times in each direction for X,Y,Z
57 ≤ f ≤ 150 Hz	4.9 m/s ² {0.5G}	-	

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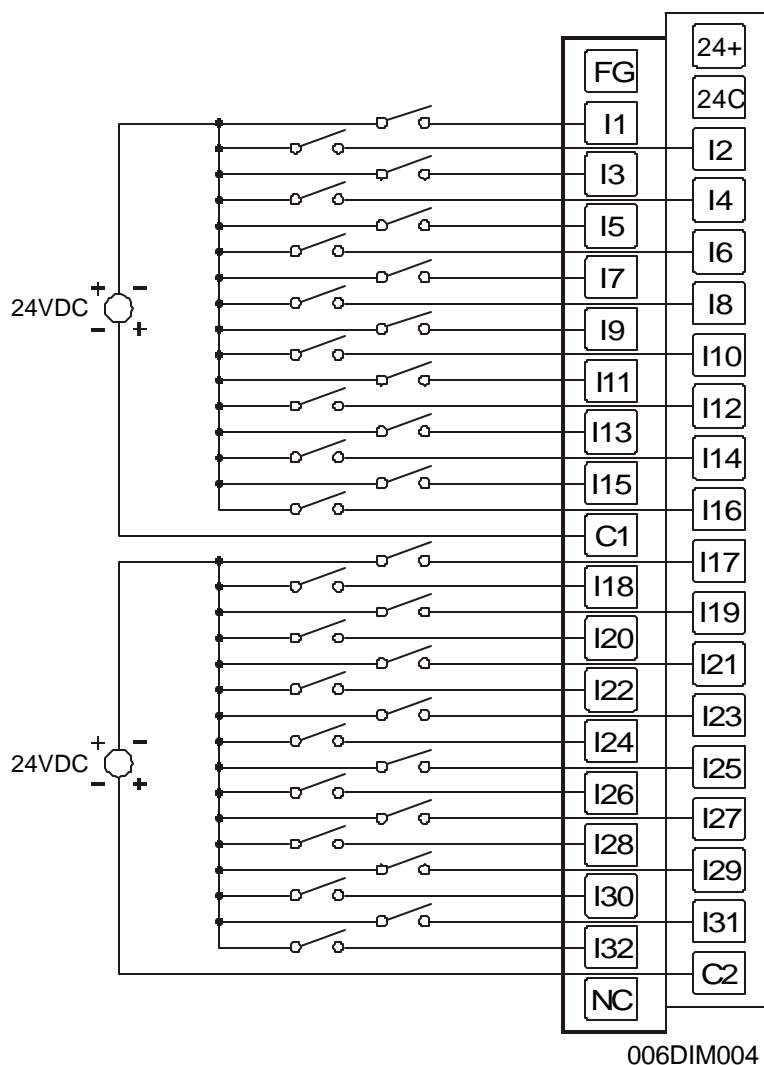
Specifications continued				
Shocks				
Maximum shock acceleration	147 m/s ² {15G}			
Duration Time	11 ms.			
Pulse Wave	Half sine wave pulse (3 times in each of X, Y, Z directions)			
Noise Immunity				
Square wave impulse noise	AC: ± 1,500VDC DC: ± 900VDC			
Electrostatic Discharge	Voltage: 4kV (contact discharge)			
Radiated electromagnetic field	27 – 500MHz, 10V/m			
Fast Transient Burst Noise	Severity level	All power modules	Digital I/Os (Ue ≥ 24V)	Digital I/Os (Ue < 24 V) Analog I/Os Communication I/Os
	Voltage	2 kV	1 kV	0.25 kV

2 DIMENSIONS



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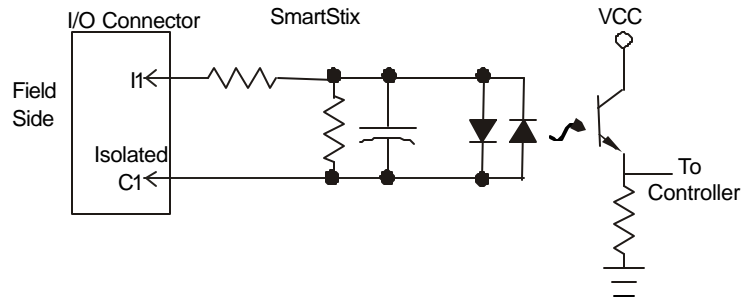
3 WIRING



Note: For proper operation, C1 and C2 must be tied together.

Pin	Signal DIM710
24+	24V Power Supply
FG	Frame Ground
24C	Power Supply Return
I1	Input 1
I2	Input 2
I3	Input 3
I4	Input 4
I5	Input 5
I6	Input 6
I7	Input 7
I8	Input 8
I9	Input 9
I10	Input 10
I11	Input 11
I12	Input 12
I13	Input 13
I14	Input 14
I15	Input 15
I16	Input 16
C1	Isolated Common 1
I17	Input 17
I18	Input 18
I19	Input 19
I20	Input 20
I21	Input 21
I22	Input 22
I23	Input 23
I24	Input 24
I25	Input 25
I26	Input 26
I27	Input 27
I28	Input 28
I29	Input 29
I30	Input 30
I31	Input 31
I32	Input 32
C2	Isolated Common 2
NC	No Connection

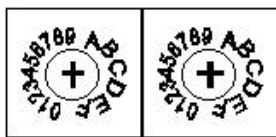
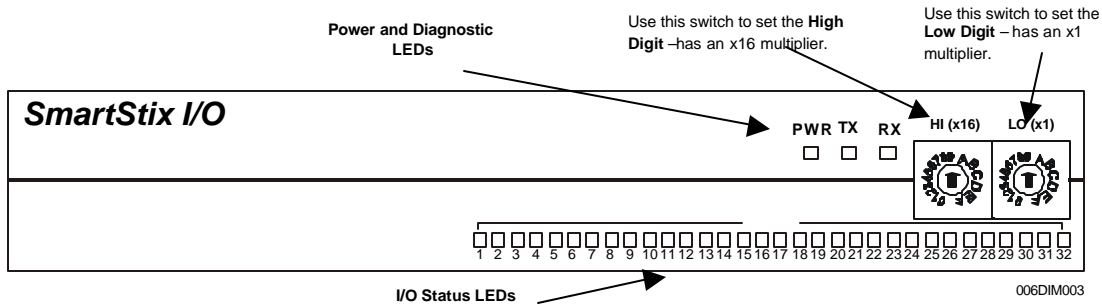
4 INTERNAL WIRING



5 SWITCHES

Setting Slave Addresses:

Modbus Slave Addresses are set using the hexadecimal number system from 01 to F7. The decimal equivalent is 1 to 247. Refer to the conversion table in this, which shows the decimal equivalent of hexadecimal numbers. Set a unique address by inserting a small Phillips screwdriver into the two *identical* switches.



Close-up of Switches

Decimal (Dec) to Hexadecimal (Hex) Conversion																
Dec	Hex		Dec	Hex		Dec	Hex		Dec	Hex	Dec	Hex		Dec	Hex	
	HI	LO		HI	LO		HI	LO				HI	LO		HI	LO
			54	3	6	108	6	C	162	A	2	216	D	8		
1	0	1	55	3	7	109	6	D	163	A	3	217	D	9		
2	0	2	56	3	8	110	6	E	164	A	4	218	D	A		
3	0	3	57	3	9	111	6	F	165	A	5	219	D	B		
4	0	4	58	3	A	112	7	0	166	A	6	220	D	C		
5	0	5	59	3	B	113	7	1	167	A	7	221	D	D		
6	0	6	60	3	C	114	7	2	168	A	8	222	D	E		
7	0	7	61	3	D	115	7	3	169	A	9	223	D	F		
8	0	8	62	3	E	116	7	4	170	A	A	224	E	0		
9	0	9	63	3	F	117	7	5	171	A	B	225	E	1		
10	0	A	64	4	0	118	7	6	172	A	C	226	E	2		
11	0	B	65	4	1	119	7	7	173	A	D	227	E	3		
12	0	C	66	4	2	120	7	8	174	A	E	228	E	4		
13	0	D	67	4	3	121	7	9	175	A	F	229	E	5		
14	0	E	68	4	4	122	7	A	176	B	0	230	E	6		
15	0	F	69	4	5	123	7	B	177	B	1	231	E	7		
16	1	0	70	4	6	124	7	C	178	B	2	232	E	8		
17	1	1	71	4	7	125	7	D	179	B	3	233	E	9		
18	1	2	72	4	8	126	7	E	180	B	4	234	E	A		
19	1	3	73	4	9	127	7	F	181	B	5	235	E	B		
20	1	4	74	4	A	128	8	0	182	B	6	236	E	C		
21	1	5	75	4	B	129	8	1	183	B	7	237	E	D		
22	1	6	76	4	C	130	8	2	184	B	8	238	E	E		
23	1	7	77	4	D	131	8	3	185	B	9	239	E	F		
24	1	8	78	4	E	132	8	4	186	B	A	240	F	0		
25	1	9	79	4	F	133	8	5	187	B	B	241	F	1		
26	1	A	80	5	0	134	8	6	188	B	C	242	F	2		
27	1	B	81	5	1	135	8	7	189	B	D	243	F	3		
28	1	C	82	5	2	136	8	8	190	B	E	244	F	4		
29	1	D	83	5	3	137	8	9	191	B	F	245	F	5		
30	1	E	84	5	4	138	8	A	192	C	0	246	F	6		
31	1	F	85	5	5	139	8	B	193	C	1	247	F	7		
32	2	0	86	5	6	140	8	C	194	C	2					
33	2	1	87	5	7	141	8	D	195	C	3					
34	2	2	88	5	8	142	8	E	196	C	4					
35	2	3	89	5	9	143	8	F	197	C	5					
36	2	4	90	5	A	144	9	0	198	C	6					
37	2	5	91	5	B	145	9	1	199	C	7					
38	2	6	92	5	C	146	9	2	200	C	8					
39	2	7	93	5	D	147	9	3	201	C	9					
40	2	8	94	5	E	148	9	4	202	C	A					
41	2	9	95	5	F	149	9	5	203	C	B					
42	2	A	96	6	0	150	9	6	204	C	C					
43	2	B	97	6	1	151	9	7	205	C	D					
44	2	C	98	6	2	152	9	8	206	C	E					
45	2	D	99	6	3	153	9	9	207	C	F					
46	2	E	100	6	4	154	9	A	208	D	0					
47	2	F	101	6	5	155	9	B	209	D	1					
48	3	0	102	6	6	156	9	C	210	D	2					
49	3	1	103	6	7	157	9	D	211	D	3					
50	3	2	104	6	8	158	9	E	212	D	4					
51	3	3	105	6	9	159	9	F	213	D	5					
52	3	4	106	6	A	160	A	0	214	D	6					
53	3	5	107	6	B	161	A	1	215	D	7					

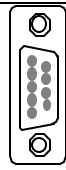
6 LEDS

Communication LED	Status
PWR	Displays the status of power
TX	Displays the status of sending of Comm. module
RX	Displays the status of receiving of Comm. module

7 NETWORK CABLE

a. Network Cable (RS-485)

MASTER Unit	Connection	SMART I/O Snet	
TX+	↔	3	RX-
TX-	↔	4	RX+
GND	↔	5	GND
RX+	↔	8	TX-
RX-	↔	9	TX+



b. Modbus Support

Modbus ASCII Support	No
RTU Binary Support	Yes
Baud Rates	2400, 4800, 9600, 19.2K, 38.4K
Parity, Data Bits, Stop Bits	N, 8, 1
Handshaking	None
Modbus Commands Supported	3,4, 6,16
Modbus Offset	0

8 INSTALLATION / SAFETY

- All applicable codes and standards need to be followed in the installation of this product.
- For I/O wiring (discrete), use the following wire type or equivalent: Belden 9918, 18 AWG or larger.



Warning: Consult user documentation.



Warning: Electrical Shock Hazard.

9 TECHNICAL ASSISTANCE

For assistance, contact Technical Support at the following locations:

North America:
 (317) 916-4274
www.heapg.com.

Europe:
 (+) 353-21-4321-266
www.horner-apg.com.