

NX Series OCS

1 Introduction

The Horner NX Series OCS is a cost effective family of high performance all-in-one controllers. The NX features an advanced control engine, operator interface, local and remote I/O capabilities (including built-in HSC and PWM for specific models), and a variety of communications options. The NX is extremely versatile, adept at a variety of factory automation functions. The NX can be used to perform advanced machine control, factory machine monitoring, RTU-type functions, and much more.

2 Specifications

	Table 1 – NX Series OCS Specifications						
	NX220	NX221	NX222	NX250	NX251	NX252	
Input Voltage			32 VDC				
Screen Type	128x64 LCD Backlit,			240x128 LCD Backlit,			
	monochrome			monochrome			
LCD		n, Red, o		Green	or Off (se	electable)	
Backlighting		selectable					
Keypad / LEDs	20 keys	(10 fn ke		24 keys		ys) plus 10	
		10 LEDs			LEDs		
Keypad Type	I acti	le Dome	(1 million			eatable	
Annlingtion				feedback			
Application			1 1	∕l byte			
Memory: Graphics							
Control	25.0		r Memory p	alua 20KD	Dagistar	Casas	
Memory	250	K Laddel	wemory	Jius 32ND	Register	Space	
Control Scan		0.2m	S / K Lado	lor Logic (typical)*		
Rate		0.211	IS / K Lauc	iei Logic (typicai)		
I/O Interfaces	DI	actic Sm	artStack I/0) 1 mod	uloc mavi	mum	
I/O IIILEITACES			pansion (F				
			ork Port – 2				
Built-in High	No	No	Yes -	No.	No.	Yes -	
Speed Counter /	110	110	>1MHz	110	110	>1MHz	
PWM			max TTL			max TTL	
			or 24vdc			or 24vdc	
			level			level	
Built-in PWM	No	No	Yes	No	No	Yes	
Outputs			24vdc			24vdc	
	level						
Portable Memory			ct FLASH				
Battery			Lithium ba				
Ethernet Ports	No		00MHz	No		00MHz	
Serial Ports			S-232 DE-9	9S** & RS	-232/485	RJ45) –	
		selectat					
	1 dedicated port (RS-232/485/422 on a 10-pin terminal						
	strip)						
Power	Steady State Current: 400mA @24VDC						
Requirements	Inrush Current: 28A for 1ms @24VDC						
(without I/O)	7 Minutes nor Month at 200 C						
Clock Accuracy							
Temperature & Humidity	32 - 122°F (0 - 50°C), 5 to 95% Non-condensing						
			liance Tab				
	p://www.heapg.com/Pages/TechSupport/ProductCert.html n is impacted by several factors – logic, I/O, screen and						

3 Installation Procedure

3.1 Overview of Required Steps

- Per the specifications of Figure 1 and Figure 2 carefully prepare the panel cutout. Make sure the corners of the cutout are square and free from burrs.
- II. Place the OCS in the panel cutout. Secure the unit as shown in Figure 3 using the four (4) supplied mounting clamps. Figure 4 shows the possible clamping locations (10 possible), and the locations recommended for most applications.
- III. As a final step prior to commissioning, carefully remove the protective, plastic sheet from the front of the unit. The protective, transparent sheet is used to protect the display window.

CAUTION: Remove the plastic sheet slowly from corner to corner to avoid stretching the NX keypad/display overlay.

3.2 Dimensions

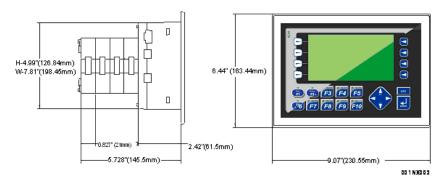


Figure 1 – Dimensions for the NX (NX25x is shown but dimensions apply to all NX Models)

(Left figure shows side-view of NX with 4 SmartStack Modules attached.) (Right figure shows front view.)

3.3 Panel Cut-Out

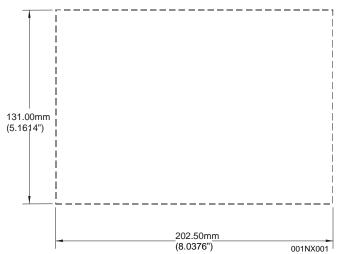


Figure 2 - Panel Cut-Out for the NX

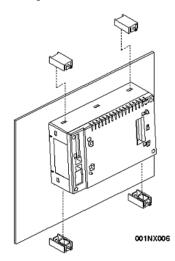


Figure 3 – Four Standard Mounting Clips

Figure 4 shows locations for four standard mounting clips.

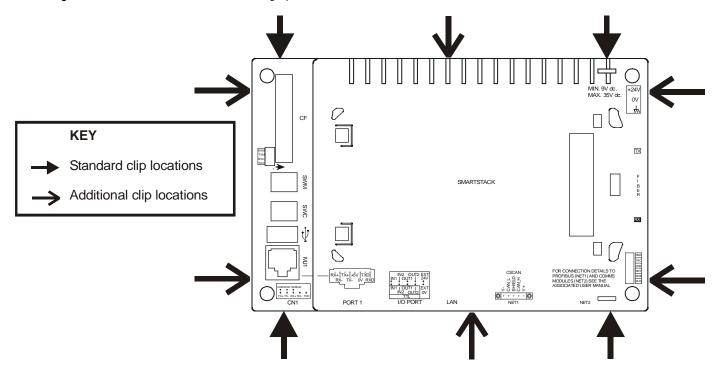


Figure 4 - Locations for 10 Mounting Clips for Optimum Seal Against Leaking

3.4 Ports, Connectors and Wiring

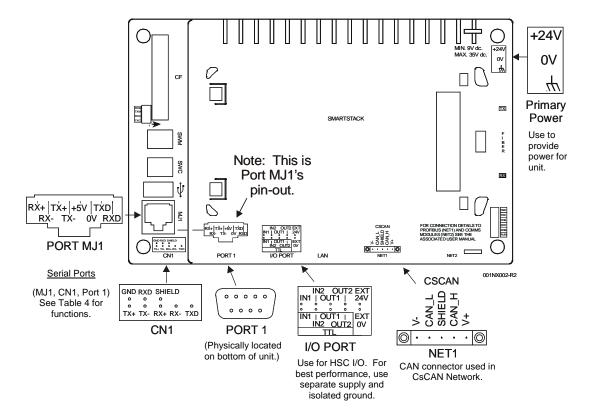


Figure 5 – Overview of NX Connectors

3.4.1 Primary Power Port

Table 2 – Primary Power Port Pins				
Pin Signal Description				
1	1 Frame Ground			
2	0V	Input power supply ground		
3	+24V	Input power supply ground voltage		

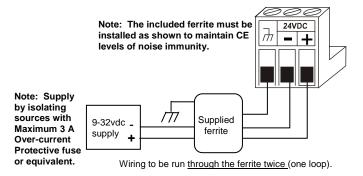


Figure 6 - Power Connector (Primary Power Port)

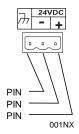


Figure 7 - As viewed looking at the NX

3.4.2 CAN Network Port and Wiring

See the latest edition of Horner's **CAN Networks Manual** (MAN0799) by referring to the website location listed *Section 6: Technical Support* in this document.

Note: To optimize CAN network reliability in electrically noisy environments, the V- CAN Ground needs to be isolated from the primary input power supply ground.

3.4.3 RS-232/ RS-485 Programming Ports and Wiring

The NX features two active serial ports, accessible through three connectors. Port 1 and MJ1 share internal OCS circuitry. These two ports can NOT be used simultaneously. Port CN1 has independent circuitry, and can be used simultaneously to either Port 1 or MJ1.

Note: In certain applications, both Port 1 and MJ1 can be used, but the OCS application program must select the port which is active at any given time. **Table 4** shows the three port connectors and the functions supported by each.

	Table 4 – Serial Ports and Functions (Port 1, MJ1 and CN1)									
Port	Connector	RS- 232	RS- 422	RS- 485	Cscape Progra- mming	Full Modem Support	ASCII	RTU Slave	RTU Master	3rd Party Protocols
Port 1	DE-9S*	Х			Х	Х	Х	Х	Х	Х
MJ1	RJ45	Х	Х	Х	Х	**	Х	Х	Х	х
CN1	10-pin Terminal	Х	Х	Х		**	Х	Х	х	x

^{*} Denotes 9-pin, 2-row, socket.

a. PORT 1 - 9-pin D-subminiature Jack

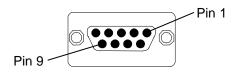
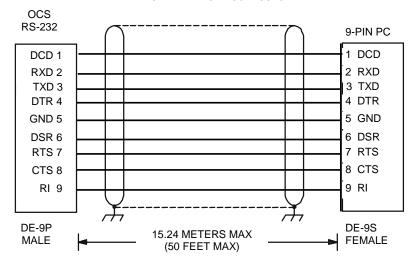


Figure 8- PORT 1 RS-2323 Port DE-9S Connector.

	Table 5- PORT 1 RS-232 Port Pins					
Pin	Signal	Description	Dir			
1	DCD	Always high	Out			
2	RXD	Received Data	Out			
3	TXD	Transmitted Data	In			
4	DTR	Data Terminal Ready	In			
5	GND	Ground	-			
6	DSR	Data Set Ready	Out			
7	RTS	Request to Send	In			
8	CTS	Clear to Send	Out			
9	RI	Ring Indicate	Out			

SHIELDED MULTI-CONDUCTOR



Note: For baud rates greater than 9600 baud, a shorter cable may be required.

Figure 9 - Programming Cable (9-pin)

b. MJ1 Modular Jack

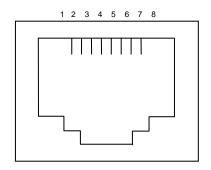


Figure 10 - Serial Port MJ1 RJ-45 Jack

Table 6 - MJ1 Serial Pins					
Pin	Signal	Direction			
1	RX+	IN			
2	RX-	IN			
3	TX+	OUT			
4	TX-	OUT			
5	+5V	OUT			
6	0V	-			
7	RXD	IN			
8	TXD	OUT			

^{**} Does not support handshaking.

c. CN1 10-pin Terminal Header

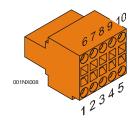


Table 7 – CN1 Pins (Black Connector)					
Pin	Signal	Direction			
1	TX+	OUT			
2	TX-	OUT			
3	RX+	IN			
4	RX-	IN			
5	TXD	OUT			
6	GND	-			
7	RXD	IN			
8	SHIELD	-			
9	+5V	OUT			
10	N/C	-			

Note: See Table 4 for a list of serial port functions.

Figure 11 - CN1 Serial Terminal Connector

3.5 I/O Port for Built-in High Speed Communications (HSC)



Want More Information on NX HSC and PWM?

Download the NX User Manual (MAN0781) and refer to the Built-in HSC chapter, which covers configuration, wiring, and other pertinent topics. See Technical Support for our website address.

Figure 12 - I/O Port (HSC) Terminal Connector

Table 8 – I/O Port Pins (HSC) (Orange Connector)				
Pin	Signal	Description		
1	TTL In1	HSC 1 / 5 V Input 1 (See Note*)		
2	TTL In2	HSC 2 / 5 V Input 2 (See Note*)		
3	TTL In3	HSC 3 / 5 V Input 3 (See Note*)		
4	In3	HSC 3 / 24 V Input 3 (See Note*)		
5	0 V	Ground		
		(For best performance, use separate supply and		
		isolated ground.)		
6	In1	HSC 1 / 24 V Input 1 (See Note*)		
7	In2	HSC 2 / 24 V Input 2 (See Note*)		
8	Out1	Output 1 / PWM 1		
9	Out2	Output 2 / PWM 2		
10	+24 V	Power for Outputs		
Note* - Depending on the output of the application, use 5 V (e.g., TTL In1) <u>or</u> 24 V (e.g., In1) per channel.				

3.6 NX DIP Switches

Table 9 – NX DIP Switches					
Port	Connector	DIP Switch Positions			
MJ1		RX BIAS	SWM-1 ON and SWM-3 ON		
MJ1		TERMINATION	SWM-2 ON		
MJ1	RS-485	HALF-DUPLEX	SWM-4 ON and SWC-4 ON		
CN1		RX BIAS	SWC-1 ON and SWC-3 ON		
CN1		TERMINATION	SWC-2 ON		

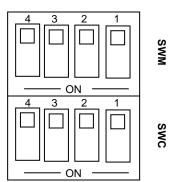
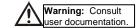


Figure 13 - DIP Switches (Switches Shown here in OFF Position)

4 Safety

When found on the product, the following symbols specify:





This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D or Nonhazardous locations only.

WARNING – EXPLOSION HAZARD – Do not disconnect equipment unless power has been switched off or the area is known to be non-hazardous.

AVERTISSEMENT - RISQUE D'EXPLOSION - AVANT DE DECONNECTOR L'EQUIPMENT, COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNE NON DANGEREUX.

WARNING: To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.

WARNING: To reduce the risk of fire, electrical shock, or physical injury it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.

WARNING: Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.

WARNING: In the event of repeated failure, do <u>not</u> replace the fuse again as a repeated failure indicates a defective condition that will <u>not</u> clear by replacing the fuse.

WARNING – EXPLOSION HAZARD – Substitution of components may impair suitability for Class I. Division 2

AVERTISSEMENT - RISQUE D'EXPLOSION - LA SUBSTITUTION DE COMPOSANTS PEUT RENDRE CE MATERIAL INACCEPTABLE POUR LES EMPLACEMENTS DE CLASSE 1, DIVISION 2.

WARNING – EXPLOSION HAZARD - BATTERIES MUST ONLY BE CHANGED IN AN AREA KNOWN TO BE NON-HAZARDOUS.

AVERTISSEMENT - RISQUE D'EXPLOSION - AFIN D'EVITER TOUT RISQUE D'EXPLOSION, S'ASSURER QUE L'EMPLACEMENT EST DESIGNE NON DANGEREUX AVANT DE CHANGER LA BATTERIE.

WARNING - Battery May Explode If Mistreated. Do Not Recharge, Disassemble or Dispose Of In Fire

WARNING: Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

For detailed installation and a <u>handy checklist</u> that covers panel box layout requirements and minimum clearances, refer to the hardware manual of the controller you are using. (See the **Additional References** section in this document.)

- All applicable codes and standards need to be followed in the installation of this product.
- Adhere to the following safety precautions whenever any type of connection is made to the module:

Adhere to the following safety precautions whenever any type of connection is made to the module.

- Connect the safety (earth) ground on the power connector first before making any other connections.
- When connecting to electric circuits or pulse-initiating equipment, open their related breakers.
- Do <u>not</u> make connections to live power lines.
- Make connections to the module first; then connect to the circuit to be monitored.
- Route power wires in a safe manner in accordance with good practice and local codes.
- Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
- Ensure hands, shoes, and floor are dry before making any connection to a power line.
- Make sure the unit is turned OFF before making connection to terminals.
- Make sure all circuits are de-energized before making connections.
- Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.

Additional References

The following information serves as a *general* listing of Horner controller products and other references of interest and their corresponding manuals numbers. Visit Horner website listed in the **Technical Support** section to obtain latest user documentation and updates.

Note: This list is <u>not</u> intended for users to determine which products are appropriate for their application; controller products differ in the features that they support. If assistance is required, see the Technical Support

section in this document.						
Controller	Manual Number					
XLe/XLt Manual Series (e.g., HE-XExxx)	MAN0878-03					
QX Series (e.g., HE-QXxxx)	MAN0798					
NX Series (e.g., HE-NXxxx)	MAN0781					
LX Series (e.g., LX-xxx; also covers RCS116)	MAN0755					
Color Touch OCS (e.g., OCSxxx)	MAN0465					
QX751 Manual	MAN0890					
XL6e Manual	MAN0883					
OCS (Operator Control Station) (e.g., OCS1xx / 2xx; Graphic OCS250)	MAN0227					
Remote Control Station (e.g., RCS2x0)						
MiniOCS (e.g., HE500OCSxxx, HE500RCSxxx)	MAN0305					
Other Useful References						
CAN Networks	MAN0799					
Cscape Programming and Reference	MAN0313					
Wiring Accessories and Spare Parts Manual	MAN0347					

Technical Support

For assistance and manual updates, contact Technical Support at the following locations:

North America:

Europe: Tel: +353-21-4321266 Tel: 317 916-4274 Fax: +353-21-4321826 Fax: 317 639-4279

Web: http://www.heapg.com Web: http://www.horner-apg.com Email: techsppt@heapg.com Email: tech.support@horner-apg.com

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