HORNER
AUTOMATION GROUP

XL4 OCS DATASHEET

MODEL 2
12 DC In, 6 Relay Out, 4 – 12-bit Analog In

1   TECHNICAL SPECIFICATIONS

1.1 General

Typical Power Backlight 100%	239mA @ 10V (2.39W) 103mA @24V (2.47W)
Power Backlight Off	18mA @ 24VDC (0.43W)
Power Backlight @ 50%	24mA @ 24VDC (0.58W)
Required Power (Steady State)	189mA @ 24VDC (4.54W) 426mA @ 10VDC (4.26W)
Heater Option	250mA with heater operating (24VDC) *Heater Option (Model# plus "-22")
Required Power (Inrush)	2A for < 1ms @ 24VDC, DC switched
Primary Power Range	10 - 30VDC 10 - 24VDC (with heater option)
Relative Humidity	5 to 95%, Non-Condensing
Clock Accuracy	+ / - 20 ppm maximum at 25°C (+/- 1 min/month)
Real Time Clock	Battery Backed, Rechargeable Lithium
Operating Temperature	-10°C to +60°C (-22 Heater Option range is -40°C to +60°C)
Storage Temperature	-20°C to +60°C
Weight	12 oz / 340g (without I/O)
Altitude	Up to 2000m
Rated Pollution Degree	Evaluated for Pollution Degree 2 Rating
Certifications (UL/CE)	North America Europe

1.2 User Interface

Display Type	3.5" TFT Color
Screen Brightness	640cd/m² (nits)
Resolution	QVGA (320 x 240)
Color	16-bit (65,535)
User-Program. Screens	1023 max pages; 1023 objects per page
Backlight	LED - 50,000 hour life
Brightness Control	0-100% via System Register %SR57
Screen Update Rate	User Configurable within the scan time
Number of Keys	5

XL4 & XL4 Prime User Manual [MAN0964]
The User Manual includes extensive information on:
- Common %S & %SR Registers
- Resource Limits

1.3 Connectivity

Serial Ports	1 RS-232 and 1 RS-485 on singular Modular Jack (MJ1)
USB mini-B	USB 2.0 (480MHz) Programming & Data Access
USB A (500mA max)	USB 2.0 (480 MHz) for USB flash drives (2TB)
CAN Port Isolated 1kV	Remote I/O, Peer-to-peer Comms, Cscape
CAN Protocols	CsCAN, CANopen, DeviceNet, J1939
Ethernet	10/100Mb (Auto-MDX)
Ethernet Protocols	TCP/IP, Modbus TCP, FTP, SRTP, EGD, ICMP, ASCII
Remote I/O	SmartRail, SmartStix, SmartBlock, SmartMod
Removable Memory	microSD, SDHC, SDXC IN FAT32 format, support for 32 GB max. Application Updates, Datalogging, and more

1.4 Control & Logic

Control Language Support	Advanced Ladder Logic Full IEC 61131-3 Languages
Logic Program Size	2MB, maximum
Logic Scan Rate	0.04ms/kB
Digital Inputs	2048
Digital Outputs	2048
Analog Inputs	512
Analog Outputs	512
Gen. Purpose Registers	50,000 (words) Retentive 16,384 (bits) Retentive 16,384 (bits) Non-retentive

1.5 High-Speed Inputs

Number of Counters	4
Maximum Frequency	1MHz Max
Accumulator Size	32-bits each
Modes Supported	Totalizer, quadrature, pulse measurement, frequency measurement, set-point controlled outputs

USB Webcams
USB Webcams supported should support the UVC (USB Video class) protocol for the OCS to be able to display video. Most USB based video devices support this today. Special feature such as zoom and high definition are not supported by the OCS.

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technical specifications continued...

1.6 Digital DC Inputs

Inputs per Module	12 including 4 configurable HSC inputs
Commons per Module	1
Input Voltage Range	12VDC / 24VDC
Absolute Max. Voltage	30VDC Max.
Input Impedance	10kΩ

Input Current	Positive Logic	Negative Logic
Upper Threshold Lower Threshold	0.8mA 0.3mA	-1.6mA -2.1mA
Max. Upper Threshold	8VDC	
Min. Lower Threshold	3VDC	
OFF to ON Response	1ms	
ON to OFF Response	1ms	
High Speed Counter Max Freq*	1MHz	

*See I/O info below for detail regarding HSC and PWM

1.7 Digital Relay Outputs

Outputs per Module	6 Relay
Commons per Module	6
Max. Output Current per Relay	3A @ 250VAC, resistive
Max. Total Output Current	5A continuous
Max. Output Voltage	275VAC, 30 VDC
Max. Switched Power	1000VAC, 150W
Contact Isolation to Ground	1000VAC
Max. Voltage Drop at Related Current	0.5V
Expected Life (see below derating chart for detail)	No Load: 5,000,000 Rated Load: 100,000
Max. Switching Rate	300 CPM at no load 20 CPM at rated load
Type	Mechanical Contact
Response Time	One update per ladder scan plus 10ms

1.8 Analog Inputs, Medium Resolution

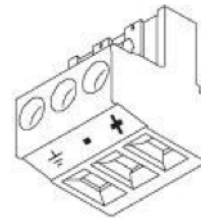| Number of Channels	4
Input Ranges	0-10VDC, 0-20mA, 4-20mA
Safe Input Voltage Range	-0.5V to 12V
Input Impedance (clamped @ -0.5 VDC to 12 VDC)	Current Mode: 100Ω Voltage Mode: 500kΩ
Nominal Resolution	12 Bits
%AI Full Scale	0V, 20mA, 100mV: 32,000 counts full scale
Max. Over Current	35mA
Conversion Speed	Once per Ladder Scan
Max Error at 25°C (excluding Zero) Adjusting Filtering may Tighten	4-20mA 1.00% 0-20mA 1.00% 0-10VDC 1.50%
Filtering	160Hz Hash (noise) Filter, 1-128 Scan Digital Running Average Filter

2 CONTROLLER OVERVIEW

2.1 - Overview of XL4

1. Touchscreen
2. Function Keys
3. High Capacity microSD Slot
4. Configuration Switches
5. USB Mini-B Port
6. Wide-Range DC Power
7. CAN Port
8. Ethernet LAN Port
9. USB A Port
10. RS232/RS485 Serial Port

NOTE: See Precaution #12 on page 6 about USB and grounding.

2.2 - Power Wiring

PIN	SIGNAL	DESCRIPTION
1	Ground	Frame Ground
2	DC-	Input Power Supply Ground
3	DC+	Input Power Supply Voltage

Primary Power Port Pins

DC Input / Frame
Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).
Strip length: 0.28" (7mm).
Torque, Terminal Hold-Down Screws: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

DC- is internally connected to I/O V-, but is isolated from CAN V-.
A Class 2 power supply must be used.

POWER UP
1. OPTION: Attach ferrite core with a minimum of two turns of the DC+ and DC- signals from the DC supply that is powering the controllers.
2. Connect to earth ground.
3. Apply recommended power.

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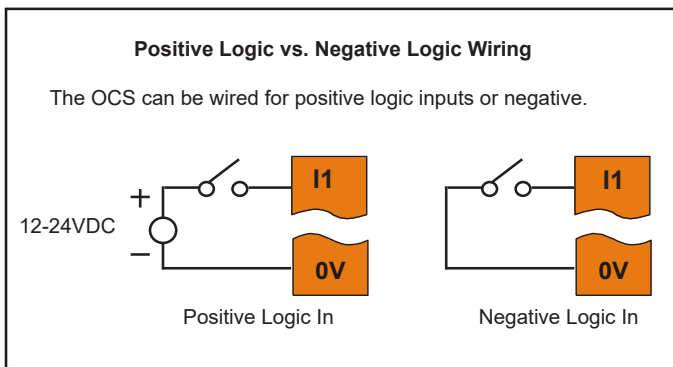# 3 WIRING: INPUTS & OUTPUTS

3.1 - Analog Input

Raw input values for channels 1 - 2 are found in the registers as Integer-type data with a range from 0 – 32000.

Analog inputs may be filtered digitally with the Filter Constant found in the Cscape Hardware Configuration for Analog Inputs. Valid filter values are 0 – 7 and act according to the following chart.
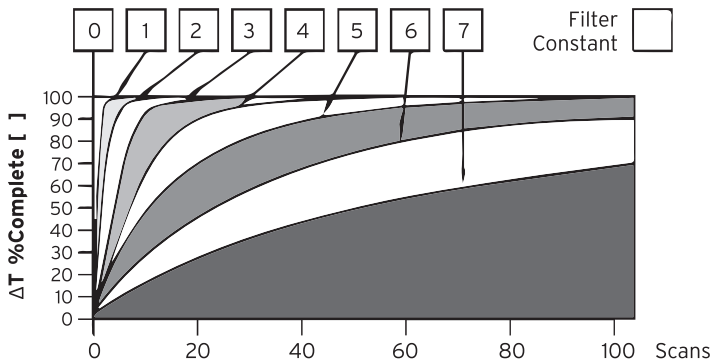
Data Values	
INPUT MODE:	DATA FORMAT, 12-bit INT:
0-20mA, 4-20mA	0-32000
0-10V	0-32000

3.2 - Digital Input

Positive Logic vs. Negative Logic Wiring

The OCS can be wired for positive logic inputs or negative.

Digital inputs may be wired in either a Positive Logic or Negative Logic fashion as shown. The setting in the Cscape Hardware Configuration for the Digital Inputs must match the wiring used in order for the correct input states to be registered. When used as a normal input and not for high speed functions, the state of the input is reflected in registers %I1 – %I12.

Digital inputs may alternately be specified for use with High Speed Counter functions, also found in the Hardware Configuration for Digital Inputs. Refer to the XL4 User Manual [MAN0964] for full details.

3.3 - Relay Out
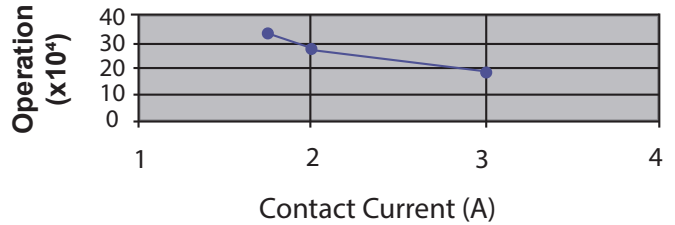
WARNING: Exposure to some chemicals may degrade the sealing properties of materials used in the Tyco relay PCJ.

Cover/Case & Base: Mistubishi engineering Plastics Corp.
    5010GN6-30 or 5010GN6-30 M8 (PBT)

Sealing Material: Kishimoto 4616-50K (I part epoxy resin)

It is recommended to periodically inspect the relay for any degradation of properties and replace if necessary.

3.4 - Jumper Settings for Model 2
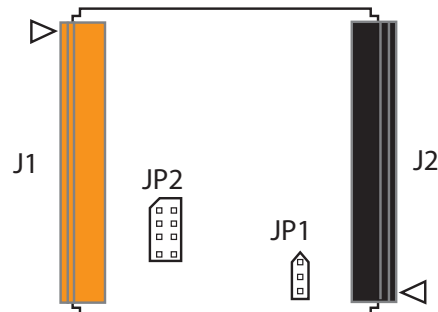
Location of I/O jumpers (**JP1 & JP2**) and wiring connectors (**J1 & J2**) with back cover removed.

NOTE: The Cscape Module Configuration must match the selected I/O (JP) jumper settings.
    (Cscape Path: Controller -> Hardware Configuration -> Local I/O -> Config -> Module Setup -> Analog In)

NOTE: When using JP2 (A1-A4), each channel can be independently configured.

Back Panel Torque Rating for XL4e: 3.5 - 4.0 in-lbs (0.40 - 0.45 N-m)

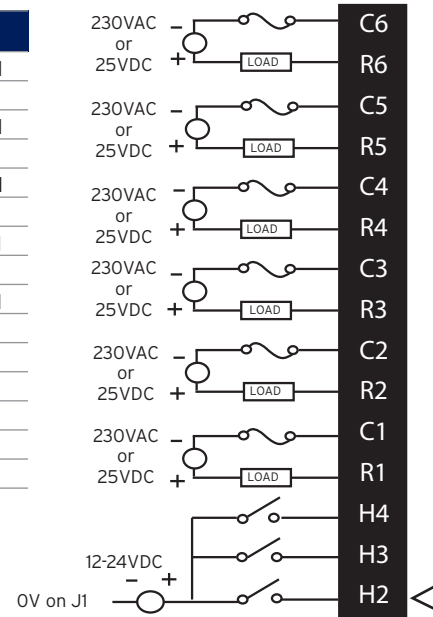### 3.5 - Wiring Connectors

**Digital In / Analog In
J1 Wiring**

J1 (Orange)	Name
I1	IN1
I2	IN2
I3	IN3
I4	IN4
I5	IN5
I6	IN6
I7	IN7
I8	IN8
H1	HSC1 / IN9
0V	Common
A1	Analog IN1
A2	Analog IN2
A3	Analog IN3
A4	Analog IN4
0V	Common

Orange
Digital In / Analog In

12-24VDC

20mA

LOOP PWR

0-10VDC
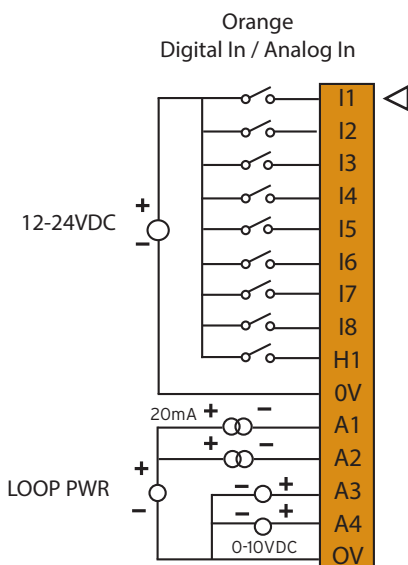
NOTE: The OV terminals are internally connected.

**Relay Out / Analog Digital In
J2 Wiring**

J2 (Black)	Name
C6	Relay 6 COM
R6	Relay 6 NO
C5	Relay 5 COM
R5	Relay 5 NO
C4	Relay 4 COM
R4	Relay 4 NO
C3	Relay 3 COM
R3	Relay 3 NO
C2	Relay 2 COM
R2	Relay 2 NO
C1	Relay 1 COM
R1	Relay 1 NO
H4	HSC4 / IN12
H3	HSC3 / IN11
H2	HSC2 / IN10

230VAC or 25VDC — LOAD — C6 / R6
230VAC or 25VDC — LOAD — C5 / R5
230VAC or 25VDC — LOAD — C4 / R4
230VAC or 25VDC — LOAD — C3 / R3
230VAC or 25VDC — LOAD — C2 / R2
230VAC or 25VDC — LOAD — C1 / R1

12-24VDC
0V on J1 — H4 / H3 / H2

4   COMMUNICATIONS

4.1 - CAN Communications

20mA Analog In - Not Self Powered

Loop Power
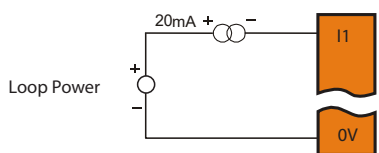
20mA Analog In - Self Powered
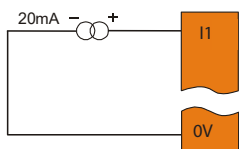
0-10VDC IN

0-10VDC
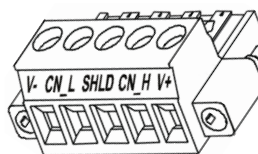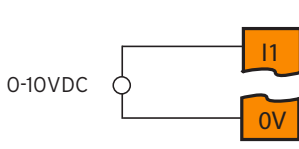
CAN Pin Assignments

PIN	SIGNAL	DESCRIPTION
1	V-	CAN Ground - Black
2	CN L	CAN Data Low - Blue
3	SHLD	Shield Ground - None
4	CN H	CAN Data High - White
5	V+ (NC)	No Connect - Red

V- CN_L SHLD CN_H V+

CAN
Solid/Stranded Wire: 12-24 awg (2.5-0.2mm)
Strip Length: 0.28'' (7mm)
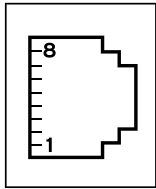Locking spring-clamp, two-terminators per conductor
Torque, Terminal Hold-Down Screws: 4.5 – 7 in-lbs (0.50 – 0.78 N-m)

V+ pin is not internally connected, the SHLD pin is connected to Earth ground via a 1MΩ resistor and 10 nF capacitor.

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communications continued...

4.2- Serial Communications

**MJ1/2 SERIAL PORTS**

Two Serial Ports on One Module Jack (8posn)

MJ1: RS-232 w/Full Handshaking

MJ2: RS-485 Half-Duplex

	MJ1 PINS		MJ2 PINS	
PIN	SIGNAL	DIRECTION	SIGNAL	DIRECTION
8	TXD	OUT	--	--
7	RXD	IN	--	--
6	0V	GROUND	0V	GROUND
5	+5V @ 60mA	OUT	+5V @ 60mA	OUT
4	RTS	OUT	--	--
3	CTS	IN	--	--
2	--	--	RX- / TX-	IN / OUT
1	--	--	RX+ / TX+	IN / OUT

Attach optional ferrite core with a minimum of two turns of serial cable. See website for more details. [Part #: HE-FBD001]

4.3 - Dip Switches
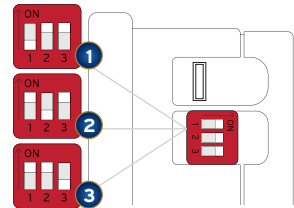
The DIP switches are used to provide a built-in termination to the MJ2 port if needed. The termination for these ports should only be used if this device is located at either end of the multidrop/daisy-chained RS-485 network.

| DIP SWITCHES			
PIN	NAME	FUNCTION	DEFAULT
1	MJ1 RS-485 Termination	ON = Terminated	OFF
2	Spare	Alway OFF	OFF
3	Factory Use	Always OFF	OFF

4.4 - Ethernet Communications
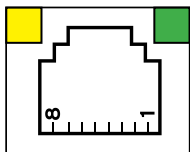
Green LED indicates link – when illuminated, data communication is available.

Yellow LED indicates activity – when flashing, data is in transmission.

5   ANALOG IN TRANZORB FAILURE

A common cause of Analog Input Tranzorb Failure on Analog Inputs Model 2, 3, 4 & 5: If a 4- 20mA circuit is initially wired with loop power, but without a load, the Analog input could see 24VDC. This is higher than the rating of the tranzorb. This can be solved by NOT connecting loop power prior to load connection, or by installing a low-cost PTC in series between the load and Analog input.
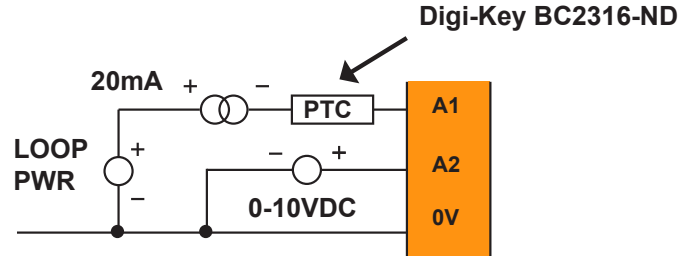
6   BUILT-IN I/O for Model 2

All XL4 models (except Model 0) feature built-in I/O. The I/O is mapped into OCS Register space, in three separate areas – Digital/Analog I/O, High-Speed Counter I/O, and High-speed Output I/O. Digital/Analog I/O location is fixed starting at 1, but the High-Speed Counter and High-Speed Output references may be mapped to any open register location. For more details, see the XL4 OCS User's Manual [MAN0964].

Digital and Analog I/O Functions	
Digital Inputs	%I1-12
Reserved	%I13-32
ESCP Alarm	n/a
Digital Outputs	%Q1-6
Reserved	%Q7-24
Analog Inputs	%AI1-4
Reserved	%AI5-12
Analog Outputs	n/a
Reserved	n/a

Wiring Details:
Solid/Stranded Wire: 12-24 awg (2.5-0.2mm^2).
Strip Length: 0.28'' (7mm).
Torque, Terminal Hold-Down Screws: 4.5 – 7 in-lbs (0.50 – 0.78 N-m).

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7 DIMENSIONS & INSTALLATION

7.1 - Dimensions

3.78"
(96mm)

3.78"
(96mm)

2.264"
(57.5mm)

Panel Cut-Out

3.622"
(92mm)

3.622
(92mm)

* +/- 0.1mm cutout tolerance

7.2 - Installation Procedure

- The XL4 utilizes a clip installation method to ensure a robust and watertight seal to the enclosure. Please follow the steps below for the proper installation and operation of the unit.
- This equipment is suitable for Class I, Division 2, Groups A, B, C and D or non-hazardous locations only.
- Digital outputs shall be supplied from the same source as the operator control station.
- Jumpers on connector JP1 shall not be removed or replaced while the circuit is live unless the area is known to be free of ignitable concentrations of flammable gases or vapors.

1. Carefully locate an appropriate place to mount the XL4. Be sure to leave enough room at the top of the unit for insertion and removal of the microSD™ card.
2. Carefully cut the host panel per the diagram, creating a 92mm x 92mm +/-0.1mm opening into which the XL4 may be installed. If the opening is too large, water may leak into the enclosure, potentially damaging the unit. If the opening is too small, the OCS may not fit through the hole without damage.
3. Remove any burrs and or sharp edges and ensure the panel is not warped in the cutting process.
4. Remove all Removable Terminals from the XL4. Insert the XL4 through the panel cutout (from the front). The gasket must be between the host panel and the XL4.
5. Install and tighten the four mounting clips (provided in the box) until the gasket forms a tight seal
   NOTE: Max torque is 0.8 to 1.13Nm, 7 to 10 in-lbs.
6. Reinstall the XL4e I/O Removable Terminal Blocks. Connect communications cables to the serial port, USB ports, Ethernet port, and CAN port as required.

8 BATTERY MAINTENANCE

The XL4 has an advanced battery system that uses a rechargeable lithium battery. The battery powers the real time clock when power is removed, and it is needed for register data retention. Please reference the XL4 User Manual [MAN0964] which provides instructions on how to replace the battery.

NOTE: For detailed rechargeable battery information, refer to the Battery Manual [MAN1142].

9 ACCESSORIES

9.1 Backup Battery: HE-BAT019
The XL4 uses rechargeable 3.6V lithium battery to run the Real-Time Clock and to maintain the retained register values. This battery is designed to maintain the clock and memory for 7-10 years.

9.2 Programming Cables Kit: HE-XCK
This programming cable kit includes the following adapter cables:
- USB to MiniUSB
- USB to RS-232 Serial
- RS-232 Serial to RJ45 Ethernet

9.3 2/4 Channel Analog Output Kit
- HE-XDAC007 - 2 Channel Analog Output I/O Kit
- HE-XDAC107 - 4 Channel Analog Output I/O Kit

Visit the Horner Website to purchase accessories.

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10 SAFETY

10.1 - WARNINGS

1. To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.
2. To reduce the risk of fire, electrical shock, or physical injury, it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.
3. Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.
4. In the event of repeated failure, do NOT replace the fuse again as repeated failure indicates a defective condition that will NOT clear by replacing the fuse.
5. Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.
6. WARNING - Battery may explode if mistreated. Do not recharge, disassemble, or dispose of in fire.
7. WARNING - EXPLOSION HAZARD - Batteries must only be changed in an area known to be non-hazardous.

10.2 - FCC COMPLIANCE

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
1. This device may not cause harmful interference
2. This device must accept any interference received, including interference that may cause undesired operation

10.3 - PRECAUTIONS

All applicable codes and standards need to be followed in the installation of this product. Adhere to the following safety precautions whenever any type of connection is made to the module:
1. Connect the safety (earth) ground on the power connector first before making any other connections.
2. When connecting to the electric circuits or pulse-initiating equipment, open their related breakers.
3. Do NOT make connection to live power lines.
4. Make connections to the module first; then connect to the circuit to be monitored.
5. Route power wires in a safe manner in accordance with good practice and local codes.
6. Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
7. Ensure hands, shoes, and floor are dry before making any connection to a power line.
8. Make sure the unit is turned OFF before making connection to terminals.
9. Make sure all circuits are de-energized before making connections.
10. Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
11. Use copper conductors in Field Wiring only, 60/75°C.
12. Use caution when connecting controllers to PCs via serial or USB. PCs, especially laptops may use "floating power supplies" that are ungrounded. This could cause a damaging voltage potential between the laptop and controller. Ensure the controller and laptop are grounded for maximum protection. Consider using a USB isolator due to voltage potential differences as a preventative measure.

11 PART NUMBER

	Global	European
Model 2	HE-XC1E2	HEXT251C112

12 TECHNICAL SUPPORT

For assistance and manual updates, contact Technical Support at the following locations:

North America
+1 (317) 916-4274
(877) 665-5666
www.hornerautomation.com
techsppt@heapg.com

Europe
+353 (21) 4321-266

www.hornerautomation.eu
technical.support@horner-apg.com