

# XL6 PRIME QUICK REFERENCE GUIDE

## General Specifications

Required Power (Inrush)	25A for < 1ms @ 24VDC, DC switched
Primary Power Range	10 - 30VDC
Relative Humidity	5 to 95% non-condensing
Clock Accuracy	+ / - 20 ppm maximum at 25°C (+/- 1 min/month)
Real Time Clock	Battery Backed, Lithium Coin
Operating Air Temp	-10°C to +60°C
Storage Temp	-20°C to +60°C
Weight	1.59 lbs (721.2g)
Altitude	Up to 2000m
Rated Pollution Degree	Evaluated for Pollution Degree 2 Rating
Certifications (UL/CE)	<a href="#">North America</a> <a href="#">Europe</a>

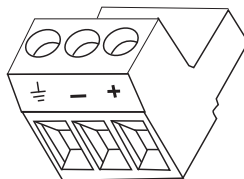
## XL6 Prime Overview



- |                             |                               |
|-----------------------------|-------------------------------|
| 1. Touchscreen              | 7. MJ3: RS-232/485            |
| 2. Function Keys            | 8. Dip Switches               |
| 3. USB 2.0 "A": Flash Drive | 9. MJ1/MJ2: RJ45 Serial Port  |
| 4. LAN Port                 | 10. microSD: Data Storage     |
| 5. PWR: 10-30VDC In         | 11. USB mini "B": Programming |
| 6. CAN Port                 |                               |

**NOTE:** See Precaution #12 on page 4 about USB and grounding.

## Power Wiring



### Primary Power Port Pins

PIN	SIGNAL	DESCRIPTION
1	Ground	Frame Ground
2	DC-	Input Power Supply Ground
3	DC+	Input Power Supply Voltage

### DC Input / Frame

**Solid/Stranded Wire:** 12-24 awg (2.5-0.2mm).

**Strip length:** 0.28" (7mm).

**Torque, Terminal Hold-Down Screws:** 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

DC- is internally connected to I/O V-, but is isolated from CAN V-. A Class 2 power supply must be used.

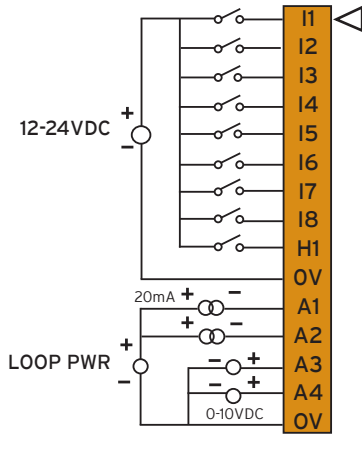
### POWER UP

- OPTION: Attach ferrite core with a minimum of two turns of the DC+ and DC- signals from the DC supply that is powering the controllers.
- Connect to earth ground.
- Apply recommended power.

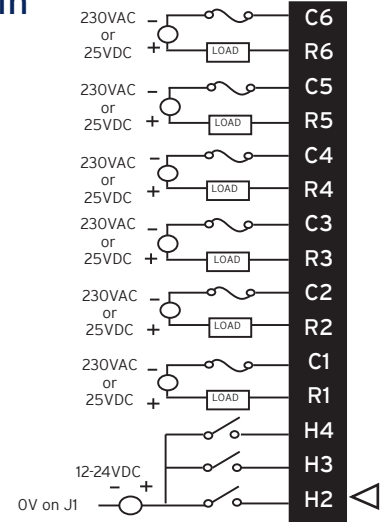


## MODEL 2: 2 DC In, 6 Relay Out, 4 - 12-bit Analog In

J1 (Orange) Name	
I1 (%I1)	Digital In 1
I2 (%I2)	Digital In 2
I3 (%I3)	Digital In 3
I4 (%I4)	Digital In 4
I5 (%I5)	Digital In 5
I6 (%I6)	Digital In 6
I7 (%I7)	Digital In 7
I8 (%I8)	Digital In 8
H1	HSC1 / Dig. In 9
OV	Common
A1 (%AI1)	Analog In 1
A2 (%AI2)	Analog In 2
A3 (%AI3)	Analog In 3
A4 (%AI4)	Analog In 4
OV	Common

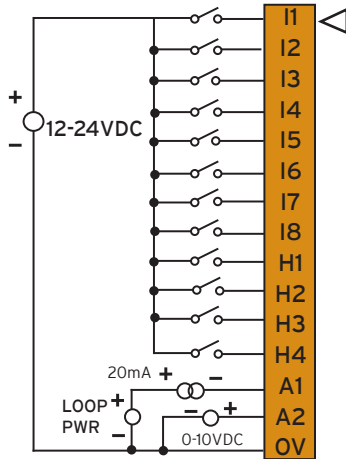


J2 (Black) Name	
C6 (%Q6)	Relay 6 COM
R6 (%Q6)	Relay 6 NO
C5 (%Q5)	Relay 5 COM
R5 (%Q5)	Relay 5 NO
C4 (%Q4)	Relay 4 COM
R4 (%Q4)	Relay 4 NO
C3 (%Q3)	Relay 3 COM
R3 (%Q3)	Relay 3 NO
C2 (%Q2)	Relay 2 COM
R2 (%Q2)	Relay 2 NO
C1 (%Q1)	Relay 1 COM
R1 (%Q1)	Relay 1 NO
H4 (%I12)	HSC4 / Dig. In 12
H3 (%I11)	HSC3 / Dig. In 11
H2 (%I10)	HSC2 / Dig. In 10

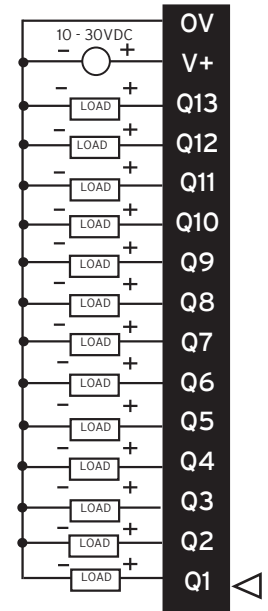


## MODEL 3: 12 DC In, 12 DC Out, 2 - 12-bit Analog In

J1 (Orange) Name	
I1 (%I1)	Digital In 1
I2 (%I2)	Digital In 2
I3 (%I3)	Digital In 3
I4 (%I4)	Digital In 4
I5 (%I5)	Digital In 5
I6 (%I6)	Digital In 6
I7 (%I7)	Digital In 7
I8 (%I8)	Digital In 8
H1 (%I9)	HSC1 / Dig. In 9
H2 (%I10)	HSC2 / Dig. In 10
H3 (%I11)	HSC3 / Dig. In 11
H4 (%I12)	HSC4 / Dig. In 12
A1 (%AI1)	Analog In 1
A2 (%AI2)	Analog In 2
OV	Common

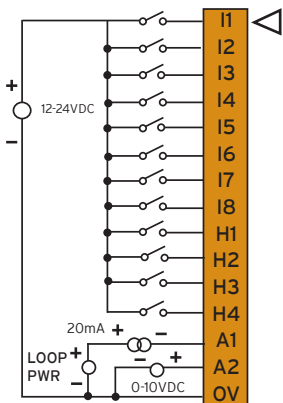


J2 (Black) Name	
OV	Common
V+	V+
NC	No Connect
Q12 (%Q12)	Digital Out 12
Q11 (%Q11)	Digital Out 11
Q10 (%Q10)	Digital Out 10
Q9 (%Q9)	Digital Out 9
Q8 (%Q8)	Digital Out 8
Q7 (%Q7)	Digital Out 7
Q6 (%Q6)	Digital Out 6
Q5 (%Q5)	Digital Out 5
Q4 (%Q4)	Digital Out 4
Q3 (%Q3)	Digital Out 3
Q2 (%Q2)	Dig. Out 2 / PWM2
Q1 (%Q1)	Dig. Out 1 / PWM1

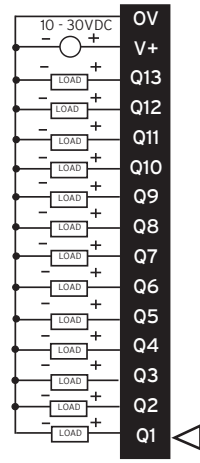


## MODEL 4: 24 DC In, 16 DC Out, 2 - 12-bit Analog In

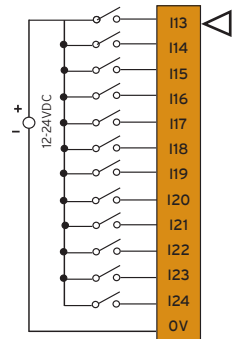
J1 (Orange) Name	
I1 (%I1)	Digital In 1
I2 (%I2)	Digital In 2
I3 (%I3)	Digital In 3
I4 (%I4)	Digital In 4
I5 (%I5)	Digital In 5
I6 (%I6)	Digital In 6
I7 (%I7)	Digital In 7
I8 (%I8)	Digital In 8
H1 (%I9)	HSC1 / Dig. In 9
H2 (%I10)	HSC2 / Dig. In 10
H3 (%I11)	HSC3 / Dig. In 11
H4 (%I12)	HSC4 / Dig. In 12
A1 (%AI1)	Analog In 1
A2 (%AI2)	Analog In 2
OV	Common



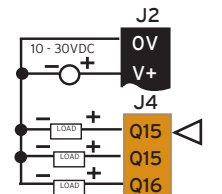
J2 (Black) Name	
OV	Common
V+	V+
NC	No Connect
Q12 (%Q12)	Digital Out 12
Q11 (%Q11)	Digital Out 11
Q10 (%Q10)	Digital Out 10
Q9 (%Q9)	Digital Out 9
Q8 (%Q8)	Digital Out 8
Q7 (%Q7)	Digital Out 7
Q6 (%Q6)	Digital Out 6
Q5 (%Q5)	Digital Out 5
Q4 (%Q4)	Digital Out 4
Q3 (%Q3)	Digital Out 3
Q2 (%Q2)	Dig. Out 2 / PWM2
Q1 (%Q1)	Dig. Out 1 / PWM1



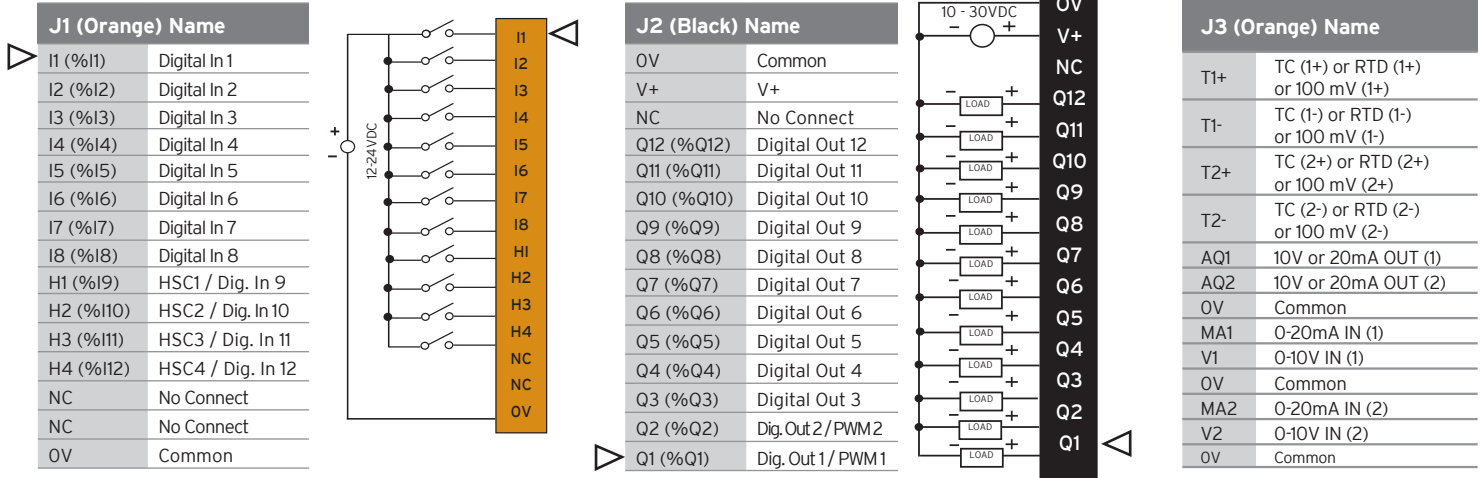
J3 (Orange) Name	
I13 (%I13)	Digital In 13
I14 (%I14)	Digital In 14
I15 (%I15)	Digital In 15
I16 (%I16)	Digital In 16
I17 (%I17)	Digital In 17
I18 (%I18)	Digital In 18
I19 (%I19)	Digital In 19
I20 (%I20)	Digital In 20
I21 (%I21)	Digital In 21
I22 (%I22)	Digital In 22
I23 (%I23)	Digital In 23
I24 (%I24)	Digital In 24
OV	Common



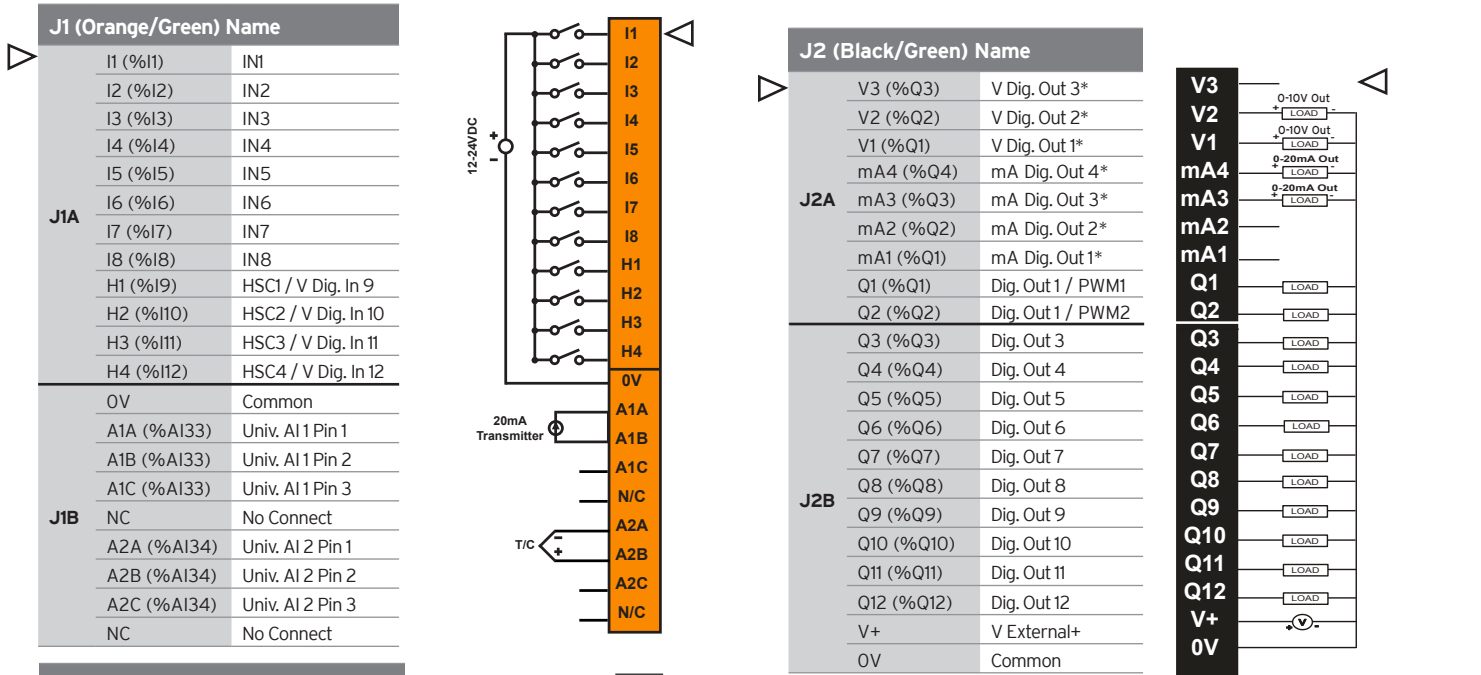
J4 (Orange) Name	
Q14 (%Q14)	Digital Out 14
Q15 (%Q15)	Digital Out 15
Q16 (%Q16)	Digital Out 16



## MODEL 5: 2 DC In, 12 DC Out, 2-14/16-bit Analog In (mA/V/TC/mV/RTD), 2 - 12-bit Analog Out



## MODEL 6: 2 DC In, 12 DC Out, 6 - 14/17-bit Analog In (mA/V/TC/mV/RTD), 4 - 12-bit Analog Out



\* Both mA & V outputs are active for each output channel, however, only the configured output type is calibrated (maximum 4 channels simultaneously).

## Controller Dimensions & Installation



- The XL6 Prime utilizes a clip installation method to ensure a robust and watertight seal to the enclosure. Please follow the steps below for the proper installation and operation of the unit.
- This equipment is suitable for Class I, Division 2, Groups A, B, C and D or non-hazardous locations only.
- Digital outputs shall be supplied from the same source as the operator control station.
- Jumpers on connector JP1 shall not be removed or replaced while the circuit is live unless the area is known to be free of ignitable concentrations of flammable gases or vapors.

1. Carefully locate an appropriate place to mount the XL6 Prime. Be sure to leave enough room at the top of the unit for insertion and removal of the microSD™ card.
2. Carefully cut the host panel per the diagram, creating a 131.9mm x 175.0mm, with a +1mm/-0mm opening into which the XL6 Prime may be installed. If the opening is too large, water may leak into the enclosure, potentially damaging the unit. If the opening is too small, the OCS may not fit through the hole without damage.
3. Remove any burrs and or sharp edges and ensure the panel is not warped in the cutting process.
4. Remove all Removable Terminals. Insert the XL6 Prime through the panel cutout (from the front). The gasket must be between the host panel and the XL6 Prime.
5. Install and tighten the four mounting clips (provided in the box) until the gasket forms a tight seal  
**NOTE: Max torque is 0.8 to 1.13Nm, or 7 to 10 in-lbs.**
6. Reinstall the I/O Removable Terminal Blocks. Connect communications cables to the serial port, USB ports, Ethernet port, and CAN port as required.

## Technical Support

For further details, please refer to the Datasheets and User Manual available on our website. For assistance, contact Technical Support at the following locations:

**North America**  
+1 (317) 916-4274  
www.hornerautomation.com  
techsppt@heapg.com

**Europe**  
+353 (21) 4321-266  
www.hornerautomation.eu  
technical.support@horner-apg.com

## Precautions

All applicable codes and standards need to be followed in the installation of this product. Adhere to the following safety precautions whenever any type of connection is made to the module:

1. Connect the safety (earth) ground on the power connector first before making any other connections.
2. When connecting to the electric circuits or pulse-initiating equipment, open their related breakers.
3. Do NOT make connection to live power lines.
4. Make connections to the module first; then connect to the circuit to be monitored.
5. Route power wires in a safe manner in accordance with good practice and local codes.
6. Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
7. Ensure hands, shoes, and floor are dry before making any connection to a power line.
8. Make sure the unit is turned OFF before making connection to terminals.
9. Make sure all circuits are de-energized before making connections.
10. Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
11. Use copper conductors in Field Wiring only, 60/75°C.
12. Do not disconnect while circuit is live unless area is known to be non-hazardous.
13. Do not remove or replace jumpers or connectors while circuit is live unless the area is known to be free of ignitable concentrations of flammable gases or vapors.
14. Use caution when making connections to the controller to protect against static discharge. Special care must be taken when replacing the battery or inserting or adjusting I/O or communication boards.
15. Use caution when connecting controllers to PCs via serial or USB. PCs, especially laptops may use "floating power supplies" that are ungrounded. This could cause a damaging voltage potential between the laptop and controller. Ensure the controller and laptop are grounded for maximum protection. Consider using a USB isolator due to voltage potential differences as a preventative measure.
16. Failure to follow these guidelines can damage the controller and/or other devices.

## Hazardous Location Notice

Power, input and output (I/O) wiring must be in accordance with Class I, Division 2 wiring methods [Article 501-4(b) of the National Electrical Code, NFPA 70] for installations in the U.S. or as specified in Section 18-1J2 of the Canadian Electrical Code for installations within Canada and in accordance with the authority having jurisdiction.

1. THIS EQUIPMENT IS SUITABLE FOR USE IN CLASS I, DIVISION 2, GROUPS A B C D or NON-HAZARDOUS LOCATIONS ONLY.
2. WARNING - EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2.  
AVERTISSEMENT - RISQUE D'EXPLOSION LA SUBSTITUTION DE COMPOSANTS PEUT RENDRE MATE RIEL INACCEPTABLE POUR LES EMPLACEMENTS DE CLASSE I, DIVISION 2
3. WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS AND FREE OF IGNITABLE CONCENTRATIONS.  
ATTENTION - RISQUE D'EXPLOSION - NE DECONNECTEZ PAS L'EQUIPEMENT A MOINS DE L'AVOIR MIS HORS TENSION OU QUE LA ZONE EST CONNUE NON-DANGEREUSE ET NE CONTIENT PAS DE CONCENTRATIONS INFLAMMABLES.
4. WARNING - EXPLOSION HAZARD - BATTERIES MUST ONLY BE CHARGED IN AN AREA KNOWN TO BE NON-HAZARDOUS.  
AVERTISSEMENT - RISQUE D'EXPLOSION - LES PILES NE DOIVENT ÊTRE CHARGÉES QUE DANS UN ENDRIT DE DANGER NON DANGEREUX.
5. WARNING - Battery may explode if mistreated. Do not recharge, disassemble, or dispose of in fire.  
AVERTISSEMENT - La batterie peut exploser si elle est maltraitée. Ne pas recharger, démonter ou jeter au feu.

## FCC Compliance

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

1. This device may not cause harmful interference
2. This device must accept any interference received, including interference that may cause undesired operation