

XL4 OCS DATASHEET



MODEL 2
12 DC In, 6 Relay Out, 4 - 12-bit Analog In

1 TECHNICAL SPECIFICATIONS

1.1 General

| | |
|-------------------------------|---|
| Typical Power-Backlight 100% | 370mA @ 10V (3.70W), 160mA @ 24V (3.84W) |
| Power Backlight Off | -24mA @ 24VDC (0.58W) |
| Power Backlight @ 50% | -18mA @ 24VDC (0.43W) |
| Required Power (Steady State) | 160mA @ 24VDC (1.6W) 370mA @ 10VDC (3.7W) |
| Heater Option | 355mA with heater operating (24VDC) 520mA with heater operating (12VDC) *Heater option (Model# plus "-22") requires VDC for -40° |
| Required Power (Inrush) | 2A for < 1ms @ 24 VDC, DC switched |
| Primary Power Range | 10 - 30VDC 10 - 24VDC (with heater option) |
| Relative Humidity | 5 to 95%, Non-Condensing |
| Real Time Clock | Battery Backed, Rechargeable Lithium |
| Clock Accuracy | + / - 20 ppm maximum at 25°C (+/- 1 min/month) |
| Operating Temperature | -10°C to +60°C (-22 Heater Option range is -40°C to +60°C) |
| Storage Temperature | -20°C to +60°C |
| Weight | 12 oz / 340g (without I/O) |
| Certifications (UL/CE) | USA: https://hornerautomation.com/certifications/ Europe: http://www.horner-apg.com/en/support/certification.aspx |

1.4 User Interface

| | |
|-----------------------|--|
| Display Type | 3.5" TFT Color |
| Screen Brightness | 640cd/m ² (nits) |
| Resolution | QVGA (320 x 240) |
| Color | 16-bit (65,535) |
| User-Program. Screens | 1023 max pages; 1023 objects per page |
| Backlight | LED - 50,000 hour life |
| Brightness Control | 0-100% via System Register %SR57 |
| Screen Update Rate | User Configurable within the scan time |
| Number of Keys | 5 |

1.2 Connectivity

| | |
|------------------------|--|
| Serial Ports | 1 RS-232 and 1 RS-485 on singular Modular Jack (MJ1) |
| USB mini-B | USB 2.0 (480MHz) Programming & Data Access |
| USB A | USB 2.0 (480 MHz) for USB flash drives (2TB) |
| CAN Port Isolated 1 kV | Remote I/O, Peer-to-peer Comms, Cscape |
| CAN Protocols | CsCAN, CANopen, DeviceNet, J1939 |
| Ethernet | 10/100Mb (Auto-MDX) |
| Ethernet Protocols | TCP/IP, Modbus TCP, FTP, SRTP, EGD, ICMP, ASCII |
| Remote I/O | SmartRail, SmartStix, SmartBlock, SmartMod |
| Removable Memory | microSD, SDHC, SDXC IN FAT32 format, support for 32 GB max. Application Updates, Datalogging, and more |

1.3 Control & Logic

| | |
|--------------------------|--|
| Control Language Support | Advanced Ladder Logic Full IEC 61131-3 Languages |
| Logic Program Size | 1MB, maximum |
| Logic Scan Rate | 0.013ms/kB |
| Digital Inputs | 2048 |
| Digital Outputs | 2048 |
| Analog Inputs | 512 |
| Analog Outputs | 512 |
| Gen. Purpose Registers | 50,000 (words) Retentive 16,384 (bits) Retentive 16,384 (bits) Non-retentive |

1.5 High-Speed Inputs

| | |
|--------------------|---|
| Number of Counters | 4 |
| Maximum Frequency | 1MHz Max |
| Accumulator Size | 32-bits each |
| Modes Supported | Totalizer, quadrature, pulse measurement, frequency measurement, set-point controlled outputs |

XL4 User Manual [MAN0964]

The User Manual includes extensive information on:

- Common %S & %SR Registers
- Resource Limits

technical specifications continued...

1.6 Digital DC Inputs

| | | |
|------------------------------|--|-----------------------|
| Inputs per Module | 12 including 4 configurable HSC inputs | |
| Commons per Module | 1 | |
| Input Voltage Range | 12VDC / 24VDC | |
| Absolute Max. Voltage | 35VDC Max. | |
| Input Impedance | 10kΩ | |
| Input Current | Positive Logic | Negative Logic |
| Upper Threshold | 0.8mA | -1.6mA |
| Lower Threshold | 0.3mA | -2.1mA |
| Max. Upper Threshold | 8VDC | |
| Min. Lower Threshold | 3VDC | |
| OFF to ON Response | 1ms | |
| ON to OFF Response | 1ms | |
| High Speed Counter Max Freq* | 1MHz | |

1.7 Digital Relay Outputs

| | |
|---|--|
| Outputs per Module | 6 Relay |
| Commons per Module | 6 |
| Max. Output Current per Relay | 3A @ 250VAC, resistive |
| Max. Total Output Current | 5A continuous |
| Max. Output Voltage | 275VAC, 30 VDC |
| Max. Switched Power | 1000VAC, 150W |
| Contact Isolation to Ground | 1000VAC |
| Max. Voltage Drop at Related Current | 0.5V |
| Expected Life (see below derating chart for detail) | No Load: 5,000,000 Rated Load: 100,000 |
| Max. Switching Rate | 300 CPM at no load 20 CPM at rated load |
| Type | Mechanical Contact |
| Response Time | One update per ladder scan plus 10ms |

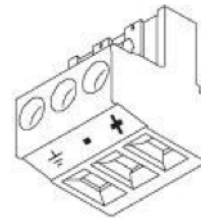
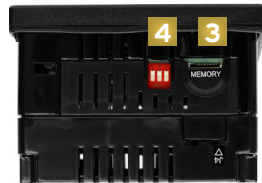
1.8 Analog Inputs, Medium Resolution

| | |
|--|--|
| Number of Channels | 4 |
| Input Ranges | 0-10VDC, 0-20mA, 4-20mA |
| Safe Input Voltage Range | -0.5V to 12V |
| Input Impedance (clamped @ -0.5 VDC to 12 VDC) | Current Mode: 100Ω Voltage Mode: 500kΩ |
| Nominal Resolution | 12 Bits |
| %AI Full Scale | 0V, 20mA, 100mV: 32,000 counts full scale |
| Max. Over Current | 35mA |
| Conversion Speed | Once per Ladder Scan |
| Max Error at 25°C (excluding Zero) Adjusting Filtering may Tighten | 4-20mA 1.00% 0-20mA 1.00% 0-10VDC 1.50% |
| Filtering | 160Hz Hash (noise) Filter, 1-128 Scan Digital Running Average Filter |

*See I/O info below for detail regarding HSC and PWM

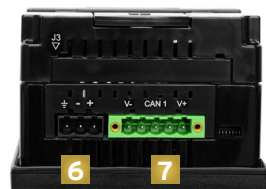
2 CONTROLLER OVERVIEW

2.1 - Overview of XL4



Primary Power Port Pins

| PIN | SIGNAL | DESCRIPTION |
|-----|--------|----------------------------|
| 1 | Ground | Frame Ground |
| 2 | DC- | Input Power Supply Ground |
| 3 | DC+ | Input Power Supply Voltage |



DC Input / Frame

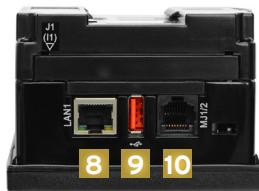
Solid/Stranded Wire: 12-24 awg (2.5-0.2 mm).

Strip Length: 0.28" (7 mm).

Torque Rating: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

DC- is internally connected to I/O V-, but is isolated from CAN V-.

A Class 2 power supply must be used.



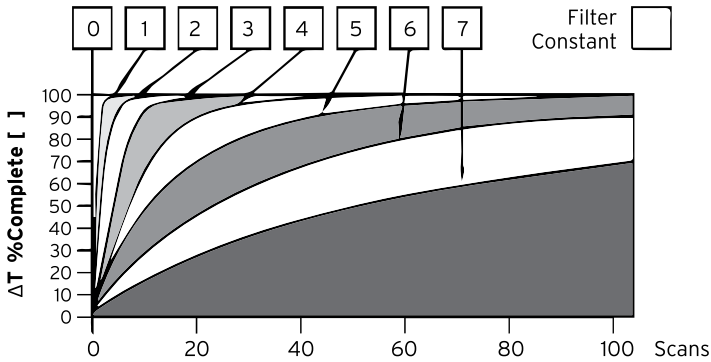
1. Touchscreen
2. Function Keys
3. High Capacity microSD Slot
4. Configuration Switch
5. USB Mini-B Port
6. Wide-Range DC Power
7. CAN Port
8. Ethernet LAN Port
9. USB A Port
10. RS232/RS485 Serial Port

3 WIRING: INPUTS & OUTPUTS

3.1 - Analog Input

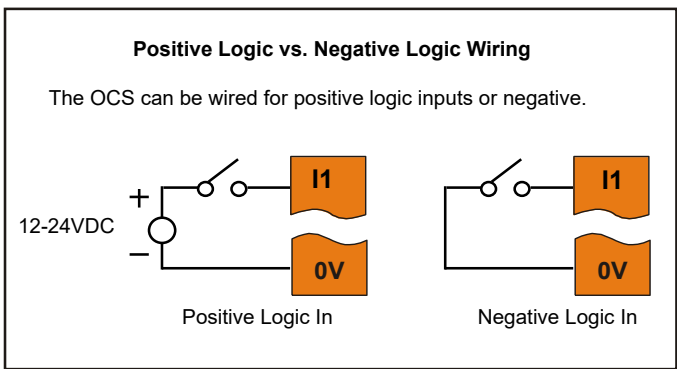
Raw input values for channels 1-4 are found in the registers as Integer-type data with a range from 0 - 32000.

Analog inputs may be filtered digitally with the Filter Constant found in the Cscape Hardware Configuration for Analog Inputs. Valid filter values are 0 - 7 and act according to the following chart.



| Data Values | |
|----------------|--------------------------|
| INPUT MODE: | DATA FORMAT, 12-bit INT: |
| 0-20mA, 4-20mA | 0-32000 |
| 0-10V | 0-32000 |

3.2 - Digital Input

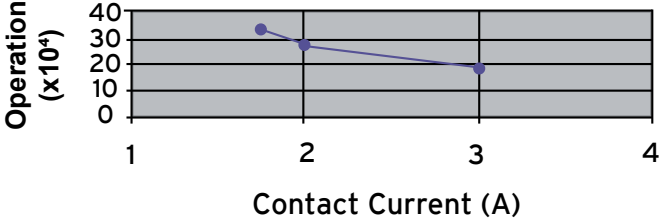


Digital inputs may be wired in either a Positive Logic or Negative Logic fashion as shown. The setting in the Cscape Hardware Configuration for the Digital Inputs must match the wiring used in order for the correct input states to be registered. When used as a normal input and not for high speed functions, the state of the input is reflected in registers %I1 - %I12.

Digital inputs may alternately be specified for use with High Speed Counter functions, also found in the Hardware Configuration for Digital Inputs. Refer to the XL4 User Manual [MAN0964] for full details.

3.3 - Relay Out

Relay Life Expectancy



WARNING: Exposure to some chemicals may degrade the sealing properties of materials used in the Tyco relay PCJ.

Cover/Case & Base: Mitsubishi engineering Plastics Corp.
5010GN6-30 or 5010GN6-30 M8 (PBT)

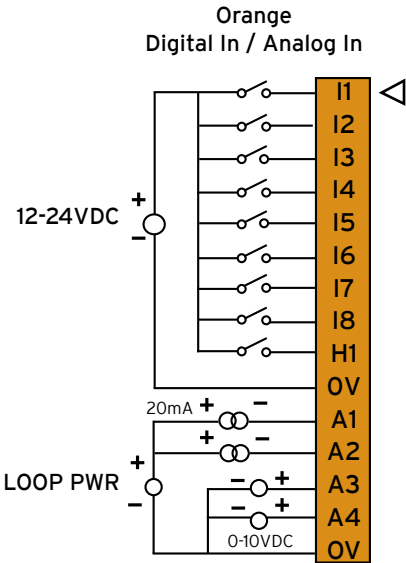
Sealing Material: Kishimoto 4616-50K (1 part epoxy resin)

It is recommended to periodically inspect the relay for any degradation of properties and replace if necessary.

3.4 - Wiring Connectors

Digital In / Analog In J1 Wiring

| J1 (Orange) | Name |
|-------------|------------|
| I1 | IN1 |
| I2 | IN2 |
| I3 | IN3 |
| I4 | IN4 |
| I5 | IN5 |
| I6 | IN6 |
| I7 | IN7 |
| I8 | IN8 |
| H1 | HSC1 / IN9 |
| OV | Common |
| A1 | Analog IN1 |
| A2 | Analog IN2 |
| A3 | Analog IN3 |
| A4 | Analog IN4 |
| OV | Common |



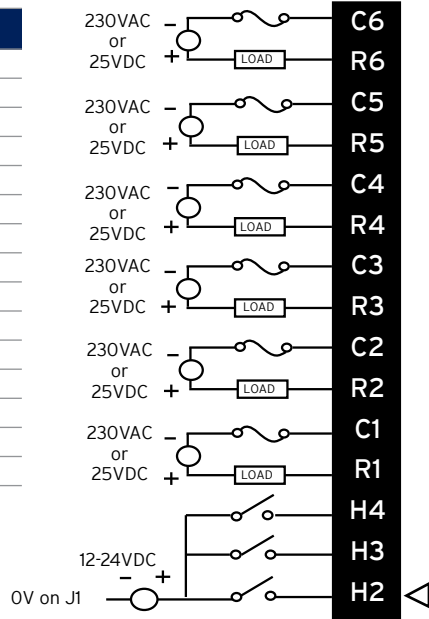
NOTE: The OV terminals are internally connected.

wiring: I-O continued...

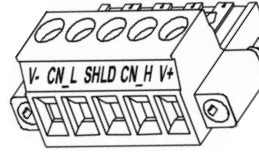
4 COMMUNICATIONS

Relay Out / Analog Digital In J2 Wiring

| J2 (Black) Name | |
|-----------------|-------------|
| C6 | Relay 6 COM |
| R6 | Relay 6 NO |
| C5 | Relay 5 COM |
| R5 | Relay 5 NO |
| C4 | Relay 4 COM |
| R4 | Relay 4 NO |
| C3 | Relay 3 COM |
| R3 | Relay 3 NO |
| C2 | Relay 2 COM |
| R2 | Relay 2 NO |
| C1 | Relay 1 COM |
| R1 | Relay 1 NO |
| H4 | HSC4 / IN12 |
| H3 | HSC3 / IN11 |
| H2 | HSC2 / IN10 |



4.1 - CAN Communications



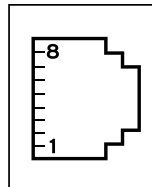
| CAN Pin Assignments | | |
|---------------------|---------|-----------------------|
| PIN | SIGNAL | DESCRIPTION |
| 1 | V- | CAN Ground - Black |
| 2 | CN L | CAN Data Low - Blue |
| 3 | SHLD | Shield Ground - None |
| 4 | CN H | CAN Data High - White |
| 5 | V+ (NC) | No Connect - Red |

CAN

Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).
Strip Length: 0.28" (7 mm).
 Locking spring-clamp, two-terminators per conductor.
Torque Rating: 4.5 in-lbs (0.50 N-m).

V+ pin is not internally connected, the SHLD pin is connected to Earth ground via a 1 MΩ resistor and 10 nF capacitor.

4.2- Serial Communications



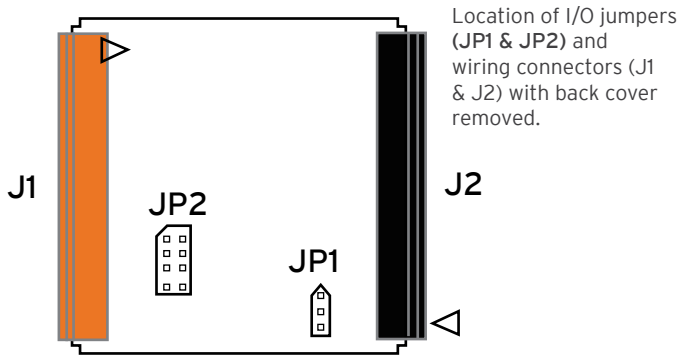
MJ1/2 SERIAL PORTS

Two Serial Ports on One Module Jack (8posn)

MJ1: RS-232 w/Full Handshaking

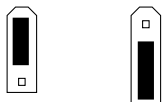
MJ2: RS-485 Half-Duplex

3.5 - Jumper Settings for Model 2



JP1 Digital DC IN/ HSC

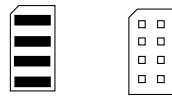
Positive Logic
Negative Logic



Default

JP2 Analog In (A1 - A4)

Current (20mA)
Voltage (10V)



Default

NOTE: The Cscape Module Configuration must match the selected I/O (JP) jumper settings.
 (Cscape Path: Controller -> Hardware Configuration -> Local I/O -> Config -> Module Setup -> Analog In)

NOTE: When using JP2 (A1-A4), each channel can be independently configured.

| MJ1 PINS | | | MJ2 PINS | |
|----------|------------|-----------|------------|-----------|
| PIN | SIGNAL | DIRECTION | SIGNAL | DIRECTION |
| 8 | TXD | OUT | -- | -- |
| 7 | RXD | IN | -- | -- |
| 6 | 0V | GROUND | 0V | GROUND |
| 5 | +5V @ 60mA | OUT | +5V @ 60mA | OUT |
| 4 | RTS | OUT | -- | -- |
| 3 | CTS | IN | -- | -- |
| 2 | -- | -- | RX- / TX- | IN / OUT |
| 1 | -- | -- | RX+ / TX+ | IN / OUT |

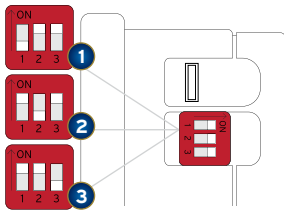
Wiring Details:

Solid/Stranded wire - 12-24 awg (2.5-0.2mm²).
 Strip length - 0.28" (7mm).
 Torque rating: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

communications continued...

6 BUILT-IN I/O

4.3 - Dip Switches

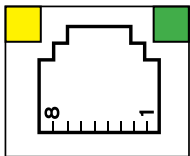


The DIP switches are used to provide a built-in termination to the MJ2 port if needed. The termination for these ports should only be used if this device is located at either end of the multidrop/daisy-chained RS-485 network.

DIP SWITCHES

| PIN | NAME | FUNCTION | DEFAULT |
|-----|------------------------|-----------------|---------|
| 1 | MJ1 RS-485 Termination | ON = Terminated | OFF |
| 2 | Spare | Always OFF | OFF |
| 3 | Factory Use | Always OFF | OFF |

4.4 - Ethernet Communications



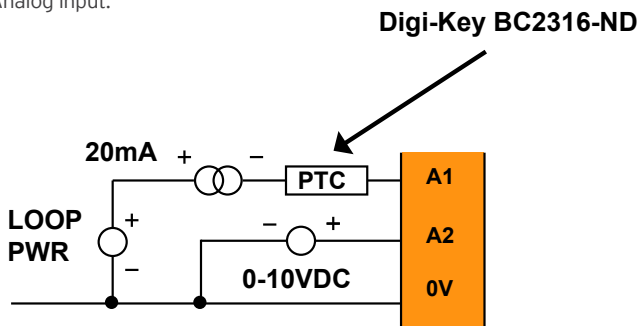
Green LED indicates link - when illuminated, data communication is available.

Yellow LED indicates activity - when flashing, data is in transmission.

5 ANALOG IN TRANZORB FAILURE

5.1 - Tranzorb Failure Solutions

A common cause of Analog Input Tranzorb Failure on Analog Inputs Model 2, 3, 4 & 5: If a 4- 20mA circuit is initially wired with loop power, but without a load, the Analog input could see 24VDC. This is higher than the rating of the tranzorb. This can be solved by NOT connecting loop power prior to load connection, or by installing a low-cost PTC in series between the load and Analog input.



7 BATTERY

7.1 - Battery Maintenance

The XL4 has an advanced battery system that uses a rechargeable lithium battery. The battery powers the real time clock when power is removed, and it is needed for register data retention. Please reference the XL4 User Manual [MAN0964] which provides instructions on how to replace the battery.

NOTE: For detailed rechargeable battery information, refer to the Battery Manual [MAN1142].

XL4 User Manual [MAN0964]

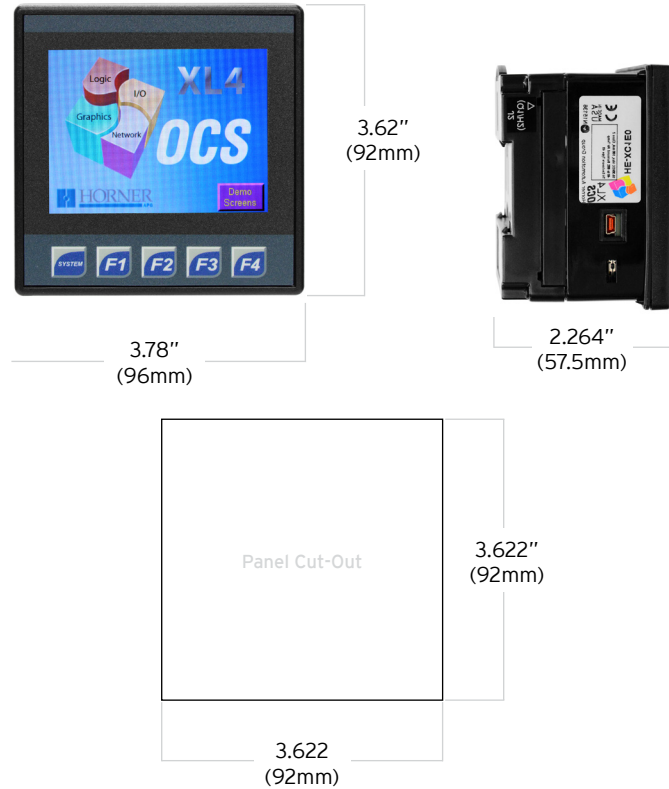
The User Manual includes extensive information on:

- Built-in I/O
- Common %S & %SR Registers
- HSC/PWM/Totalizer/Quadrature & Accumulator Registers
- Resource Limits

8 DIMENSIONS & INSTALLATION

9 SAFETY

8.1 - Dimensions



8.2 - Installation Procedure

The XL4 utilizes a clip installation method to ensure a robust and watertight seal to the enclosure. Please follow the steps below for the proper installation and operation of the unit.

- Carefully locate an appropriate place to mount the XL4. Be sure to leave enough room at the top of the unit for insertion and removal of the microSD™ card.
- Carefully cut the host panel per the diagram, creating a 92 mm x 92 mm +/-0.1 mm opening into which the XL4 may be installed. If the opening is too large, water may leak into the enclosure, potentially damaging the unit. If the opening is too small, the OCS may not fit through the hole without damage.
- Remove any burrs and or sharp edges and ensure the panel is not warped in the cutting process.
- Remove all Removable Terminals from the XL4. Insert the XL4 through the panel cutout (from the front). The gasket must be between the host panel and the XL4
- Install and tighten the four mounting clips (provided in the box) until the gasket forms a tight seal
NOTE: Max torque 0.8 to 1.13 Nm, or 7 to 10in-lbs.
- Reinstall the XL4 I/O Removable Terminal Blocks. Connect communications cables to the serial port, USB ports, Ethernet port, and CAN port as required.

9.1 - WARNINGS

- To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.
- To reduce the risk of fire, electrical shock, or physical injury, it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.
- Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.
- In the event of repeated failure, do NOT replace the fuse again as repeated failure indicates a defective condition that will NOT clear by replacing the fuse.
- Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

9.2 - FCC COMPLIANCE

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference
- This device must accept any interference received, including interference that may cause undesired operation

9.3 - PRECAUTIONS

All applicable codes and standards need to be followed in the installation of this product. Adhere to the following safety precautions whenever any type of connection is made to the module:

- Connect the safety (earth) ground on the power connector first before making any other connections.
- When connecting to the electric circuits or pulse-initiating equipment, open their related breakers.
- Do NOT make connection to live power lines.
- Make connections to the module first; then connect to the circuit to be monitored.
- Route power wires in a safe manner in accordance with good practice and local codes.
- Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
- Ensure hands, shoes, and floor are dry before making any connection to a power line.
- Make sure the unit is turned OFF before making connection to terminals.
- Make sure all circuits are de-energized before making connections.
- Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
- Use copper conductors in Field Wiring only, 60/75°C.

10 TECHNICAL SUPPORT

10.1 - Contact Information

For assistance and manual updates, contact Technical Support at the following locations:

North America
(317) 916-4274
www.hornerautomation.com
techsppt@heapg.com

Europe
(+) 353-21-4321-266
www.horner-apg.com
technical.support@horner-apg.com

11 PART NUMBER

11.1 - Part Number Builder

GLOBAL MODEL NUMBERS

EUROPEAN MODEL NUMBERS

I/O

HE-XC1E

0 (model 0)
2 (model 2)
3 (model 3)
4 (model 4)
5 (model 5)
6 (model 6)

I/O

HEXT251C1

00 (model 0)
12 (model 2)
13 (model 3)
14 (model 4)
15 (model 5)
16 (model 6)