



XL+ OCS DATASHEET

MODEL 0 No Built-In I/O

1 TECHNICAL SPECIFICATIONS

1.1 General

Required Power (Steady State)	1950mA @ 10V (19.5W) 800mA @ 24V (8W)
Typical Power-Backlight 100%	800mA @ 24VDC
Power Backlight 50%	385mA (9.6W)
Power Backlight Off	290mA (7W)
Inrush Current	25A for < 1ms @ 24VDC
Primary Pwr. Range	18-30VDC
Clock Accuracy	+/- 20 ppm max at 25°C (+/- 1 Minutes per Month)
Real Time Clock	With Battery (5-10 Yrs life, Replaceable)
Relative Humidity	5 to 95% Non-condensing
Operating Temp.	-10°C to +60°C
Storage Temp.	-30°C to +70°C
Weight	7.63 lbs/3.46 kg (without I/O)
Certifications (UL/CE)	USA: https://hornerautomation.com/certifications/ Europe: http://www.horner-apg.com/en/support/certification.aspx

1.2 Display

Display Type	15" XGA TFT (500 cd/m ² typical)
Resolution	1024 x 768
Color	24-bit (16,777,216)
Built-In Storage	4 GB
User-Program. Screens	1023 max pages; 1023 objects per page
Backlight	LED - 50,000 hour life
Brightness Control	0-100% via System Register
Touchscreen	Resistive w/laminated cover, 1,000,000+ touch life

1.3 Connectivity

3x Serial Ports	RS-232 full handshaking or RS-485 half duplex on first Modular Jack (MJ1) RS-232 or RS-485 on second Modular Jack (MJ2) RS-232 or RS-485 on third Modular Jack (MJ3) (Software Controlled RS-485 Termination/Biasing)
USB mini-B	USB 2.0 (480 Mbps) Programming & Data Access
3x USB A	USB 2.0 (480Mbps) for USB FLASH Drives (2TB)
2x CAN	125 kbps - 1 Mbps, Remote I/O, Peer-to-Peer Comms, Cscape (Isolated Ports)
2 x Ethernet	1 Gb (Auto-MDX), Modbus TCP C/S, HTTP, FTP, SMTP, Cscape, Ethernet IP
Remote I/O	SmartRail, SmartStix, SmartBlock, SmartMod
Removable Memory	MicroSD, SDHC, SDXC IN FAT32 format, support for 128 GB max. Application Updates, Datalogging, more
Audio	Beeper, Mic In, Line Out

Wiring Details:
Solid/Stranded wire - 12-24 awg (2.5-0.2 mm²).
Strip length - 0.28" (7 mm).
Torque rating: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

1.4 Control & Logic

Control Lang. Support	Advanced Ladder Logic Full IEC 1131-3 Languages
Logic Program Size & Scan Rate	1MB
Logic Scan Rate	.007ms/kB
Online Programming Changes	Supported in Advanced Ladder
Digital Inputs	2048
Digital Outputs	2048
Analog Inputs	512
Analog Outputs	512
Gen. Purpose Registers	49,999 (words) Retentive 16,384 (bits) Retentive 16,384 (bits) Non-retentive

XL+ User Manual [MAN1106]

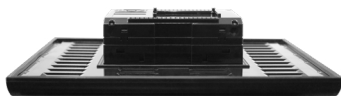
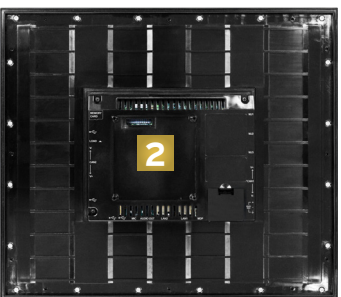
The User Manual includes extensive information on:

- Built-in I/O
- I/O Status and Calibration
- Common %S & %SR Registers

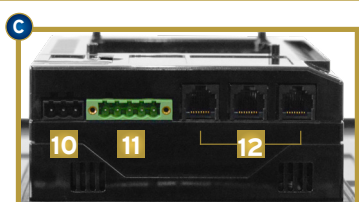
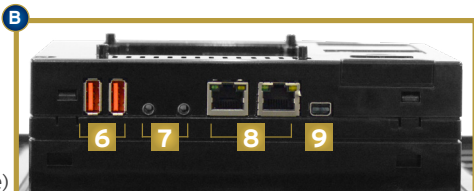
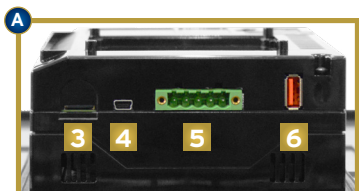
2 CONTROLLER OVERVIEW

overview continued...

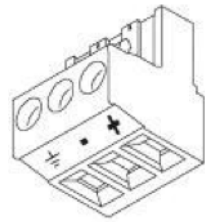
2.1 - Port Connectors



1. Virtual Function Keys Slide in from the Right Upon Touching Top Right Corner of Screen
2. Optional Built-In I/O
3. High Capacity microSD Slot
4. USB Mini-B Port
5. Dual CAN Port
6. USB A Ports (3)
7. Mic Input / Audio Output
8. Dual Ethernet LAN Port
9. Mini DisplayPort Video Output (Future)
10. Wide-Range DC Power
11. Dual CAN Port
12. RS232/RS485 Serial Ports (3)



2.2 - Power Wiring



Primary Power Port Pins		
PIN	SIGNAL	DESCRIPTION
1	Ground	Frame Ground
2	DC-	Input Power Supply Ground
3	DC+	Input Power Supply Voltage

DC Input / Frame
 Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).
 Strip Length: 0.28" (7mm).
 Torque Rating: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).
 DC- : Internally connected to I/O V-, but is isolated from CAN V-.
 A Class 2 power supply must be used.

3 COMMUNICATIONS

3.1 - CAN Communications



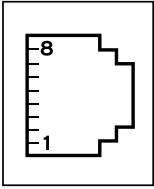
CAN Pin Assignments		
PIN	SIGNAL	DESCRIPTION
1	V-	CAN Ground - Black
2	CN L	CAN Data Low - Blue
3	SHLD	Shield Ground - None
4	CN H	CAN Data High - White
5	V+ (NC)	No Connect - Red

Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).
 Strip Length: 0.28" (7mm).
 Locking spring-clamp, two-terminators per conductor.
 Torque Rating: 4.5-7 in-lbs (0.50 - 0.78 N-m).
 SHLD and V+ pins are not internally connected to XL+

communications continued...

4 DIMENSIONS & INSTALLATION

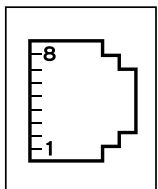
3.2 - Serial Communications



MJ1: RS-232 w/full handshaking or RS-485 half-duplex via software switch

RS-485 termination and biasing via software

MJ1 PINS		
PIN	SIGNAL	DIRECTION
8	TXD	OUT
7	RXD	IN
6	0V	GROUND
5	+5V @ 60mA	OUT
4	RTS	OUT
3	CTS	IN
2	RX-/TX-	IN/OUT
1	RX+/TX+	IN/OUT



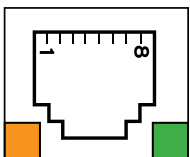
MJ2/3 SERIAL PORTS

MJ2/3: RS-232 or RS-485 half or full-duplex, software selectable

RS-485 termination and biasing, software selectable

MJ2/3 PINS		
PIN	SIGNAL	DIRECTION
8	TXD RS232	OUT
7	RXD RS232	IN
6	0V	Ground
5	+5V @ 60mA	OUT
4	TX- RS485	OUT
3	TX+ RS485	OUT
2	RX- RS485	IN
1	RX+ RS485	IN

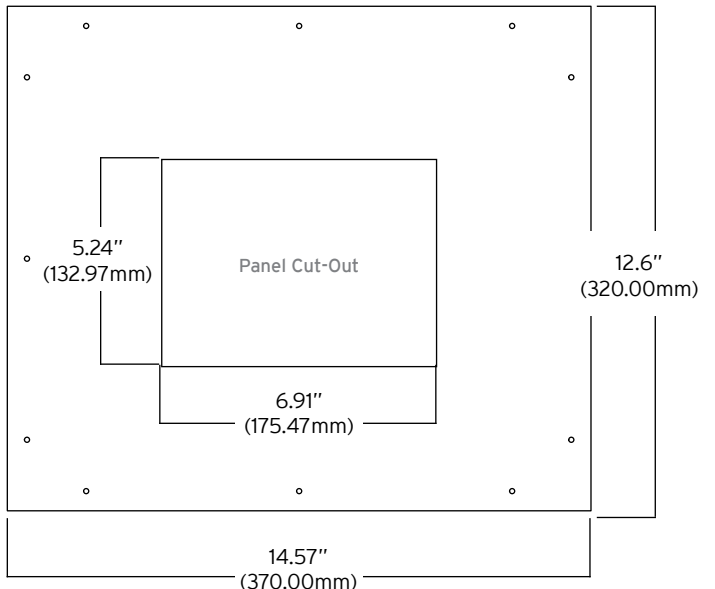
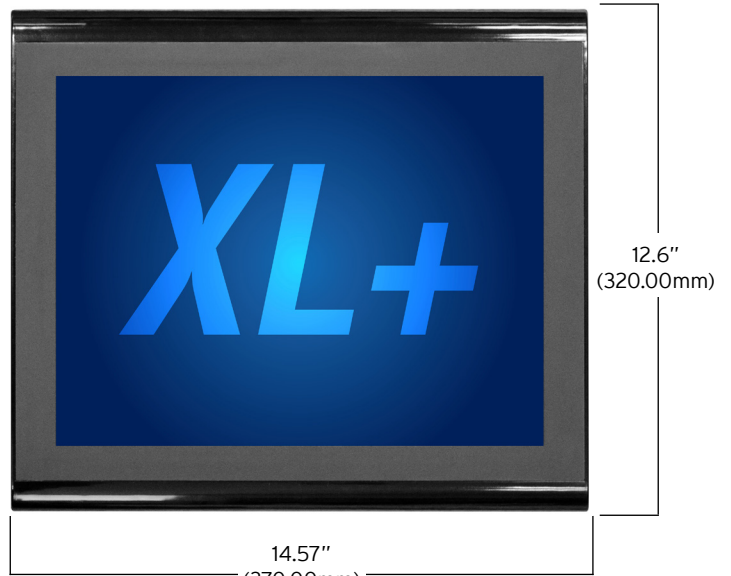
3.3 - Ethernet Communications



Green LED indicates link - when illuminated, data communication is available.

Orange LED indicates activity - when flashing, data is in transmission.

4.1 - Dimensions



For detailed product and panel cutout dimensions, please refer to MAN1108

Torque Rating: 4.5-7 in-lbs (0.50 - 0.78 N-m).
SHLD and V+ pins are not internally connected to XL+.

installation continued...

6 SAFETY

4.2 - Installation Procedure

The XL+ allows unique installation options that simplify installation for systems that may not need robust vibration or water resistance.

If the system does not experience shock or vibration and will not be exposed to weather or wash down conditions the unit can be installed by cutting the rectangular opening and installing the four supplied clips.

For system that may experience shock or vibration or are installed outdoors or in wash down environments, the rectangular cut and clips are used and perimeter holes must be drilled in the panel. The supplied studs are then inserted into the perimeter of the controller and supplied nuts will secure the perimeter of the unit to the panel.

Please reference the XL+ installation cutout drawing document (MAN1108) for further details.

- Carefully locate an appropriate place to mount the XL+. Be sure to leave enough room at the top of the unit for insertion and removal of the microSD card. Also leave enough room at the bottom for the insertion and removal of USB FLASH drives and wiring
- Carefully cut the host panel per the diagram above, creating a 288.5 mm x 216 +/- 0.1 mm opening into which the XL+ may be installed. If the opening is too large, water may leak into the enclosure, potentially damaging the OCS. If the opening is too small, the OCS may not fit through the hole without damage.
- Remove all Removable Terminals from the OCS. Insert the OCS through the panel cutout (from the front). The gasket needs to be between the host panel and the OCS.
- Install and tighten the screws on the clips such that the gasket is compressed against the panel. Recommended torque is 7-10 in-lbs (0.79-1.13 Nm). If the perimeter studs are needed, it is recommended to use a thread locker (similar to 242 Blue Loctite). Use supplied lock washers and nut. Recommended torque is 3-4 in-lbs (0.34-0.45 Nm).
- Reinstall the I/O Removable Terminal Blocks. Connect communications cables to the serial port, USB ports, Ethernet port, and CAN port as required.

5 BATTERY

5.1 - Battery Maintenance

The XL+ uses a replaceable non-rechargeable 3V Lithium coin-cell battery to run the Real-Time Clock and to keep the retained register values. This battery is designed to maintain the clock and memory for 7 to 10 years. Please reference MAN1106 providing instructions on how to replace the battery.

NOTE: For detailed rechargeable battery information, refer to the Battery Manual [MAN1142].

6.1 - WARNINGS

- To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.
- To reduce the risk of fire, electrical shock, or physical injury, it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.
- Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.
- In the event of repeated failure, do NOT replace the fuse again as repeated failure indicates a defective condition that will NOT clear by replacing the fuse.
- Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

6.2 - FCC COMPLIANCE

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference
- This device must accept any interference received, including interference that may cause undesired operation

6.3 - PRECAUTIONS

All applicable codes and standards need to be followed in the installation of this product. Adhere to the following safety precautions whenever any type of connection is made to the module:

- Connect the safety (earth) ground on the power connector first before making any other connections.
- When connecting to the electric circuits or pulse-initiating equipment, open their related breakers.
- Do NOT make connection to live power lines.
- Make connections to the module first; then connect to the circuit to be monitored.
- Route power wires in a safe manner in accordance with good practice and local codes.
- Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
- Ensure hands, shoes, and floor are dry before making any connection to a power line.
- Make sure the unit is turned OFF before making connection to terminals.
- Make sure all circuits are de-energized before making connections.
- Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
- Use copper conductors in Field Wiring only, 60/75°C.

7 PART NUMBER

7.1 Part Number Builder

GLOBAL MODEL NUMBERS

I/O

HE-XP7E

- 0 (model 0)
- 2 (model 2)
- 3 (model 3)
- 4 (model 4)
- 5 (model 5)
- 6 (model 6)

8 TECHNICAL SUPPORT

8.1 - Contact Information

For assistance and manual updates, contact Technical Support at the following locations:

North America
 (317) 916-4274
 (877) 665-5666
www.hornerautomation.com
techsppt@heapg.com

Europe
 (+) 353-21-4321-266
www.horner-apg.com
technical.support@horner-apg.com